

Master Parts Manual



SR-70 Rubber Track Loader



Part Number: 2046-024
Printed (9/16)

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* Current refers to the machines being produced at the time this manual was printed. See manual cover for print date.

Painted Service Parts

ordering guidelines

Compact Track and Skid Steer Loaders are available in various colors and nomenclatures (brands / model names).

Paint color needs to be specified when ordering painted components. When ordering painted components, inform the support representative of the brand and model name of your machine before selecting the proper color from the list below. The support representative should be able to assist you in finding the correct one based on your machine's **VIN number**. This should help to identify the original machine configuration and nomenclature.

***Note:** Not all colors are available on all components. Available colors are limited to those considered “standard” on your particular machine and component(s). Please do not attempt to order non-standard colors for your machine as the order will not be fulfilled until corrected.

The color codes are to be referenced as a suffix to the part number of the component you are requesting, for example: 0000-000-GRN (indicating a green part).

The following is a list of available colors.

<u>Color</u>	<u>Color Code:</u>
BLACK	BLK (ALL MODELS)
WHITE	WHT (TEREX)
YELLOW	YEL (VERMEER)
YELLOW	YEY (ASV)
GREEN	GRN (SUNBELT)
RED	RED (TAKEUCHI)
GRAY	GRY (TEE)
GRAY	GTG (SKID STEER WHEELS ONLY)
ORANGE	ORN (ASPLUNDH)

GENERAL SERVICE ITEMS & LUBRICANTS

<u>ITEM</u>	<u>MANUFACTURER/DESCRIPTION</u>	<u>ASV P/N</u>
-Engine Oil Filter	Perkins (MP10169)	2045-752
-Primary Air Filter	Donaldson (P601437)	0403-003
-Secondary Air Filter	Donaldson (P601476)	0403-004
-Diesel Fuel Filter	Perkins (MP10326)	2045-218
-Fan Belt	Perkins (MP10209)	2045-751
-A/C Belt	Gates (9390HD)	2045-793
-Antifreeze/Coolant (1 gal.)	Ethylene Glycol (long life)	0300-766
-Antifreeze/Coolant (Case/6 gal.)	Ethylene Glycol (long life)	0402-841
-Engine Oil (1 qt.)	Multi-Grade 10W-30	0300-767
-Engine Oil (Case/12 qt.)	Multi-Grade 10W-30	0402-838
-Engine Oil (1 gal.)	Multi-Grade 10W-30	0402-839
-Engine Oil (Case/6 gal.)	Multi-Grade 10W-30	0402-840
-Grease (1 Tube)	Multi-Purpose Lithium	0300-769
-Grease (Box/10 Tubes)	Multi-Purpose Lithium	0402-844
-Grease (Case/40 Tubes)	Multi-Purpose Lithium	0402-834

HYDRAULIC SERVICE ITEMS & LUBRICANTS

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>ASV P/N</u>
-Hydraulic Oil Filter (2)	ASV hydraulic filter	0307-921
-Case Drain Oil Filter	Lenz (CP-752-10)	0302-853
-Hydraulic Oil (5 gal.)	All Season MV	0400-253
-Hydraulic Oil (55 gal.)	All Season MV	0402-833

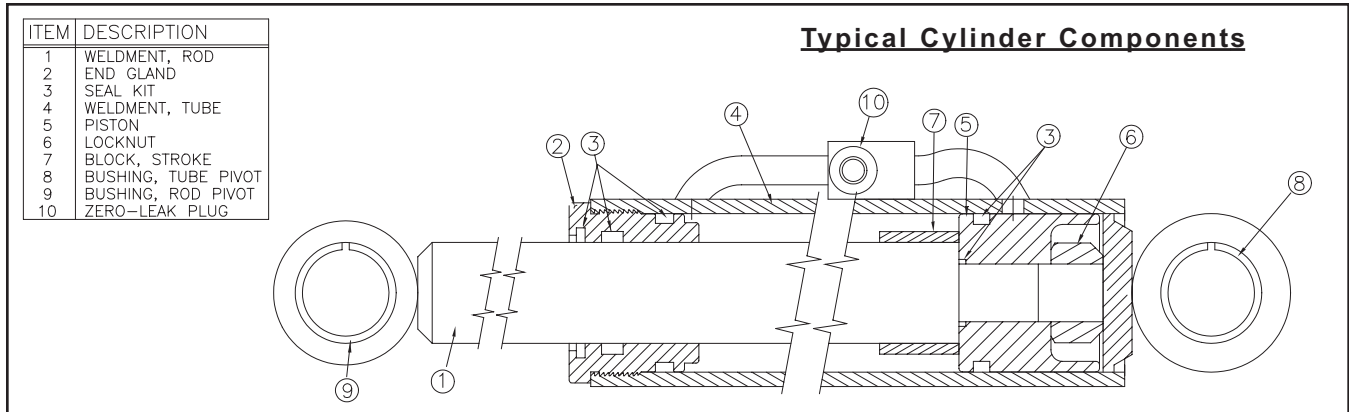
<u>O-RING</u>	<u>ASV P/N</u>
-# 4, Flat Face Type	2055-196
-# 6, Flat Face Type	0310-285
-# 8, Flat Face Type	0310-286
-# 10, Flat Face Type	0310-287
-# 12, Flat Face Type	0310-288
-# 16, Flat Face Type	0310-289
-# 20, Flat Face Type	0310-290
-# 24, Flat Face Type	0201-479
-# 4, ORB Type	0314-366
-# 6, ORB Type	0310-619
-# 8, ORB Type	0307-353
-# 10, ORB Type	0310-620
-# 12, ORB Type	0310-621
-# 16, ORB Type	0307-354
-# 20, ORB Type	0310-832

CYLINDER SERVICE ITEMS

SR-70

Hydraulic Cylinders

- LH-Bucket/Tilt P/N: 0201-968
- LH-Q/A P/N: 0201-971
- RH-Bucket/Tilt P/N: 0201-969
- RH-Q/A P/N: 0201-970
- Lift-Arm P/N: 2045-195



ITEM

-Kit,Seal,Bucket/Tilt Cylinder
 -Wlmt,Tube,Bucket/Tilt Cylinder
 -Wlmt,Tube,Bucket/Tilt Cylinder
 -Rod,Bucket/Tilt Cylinder
 -Rod,Bucket/Tilt Cylinder
 -Piston
 -End Gland,Bucket/Tilt Cylinder
 -Nut,Bucket/Tilt Cylinder
 -Bushing,Tube Pivot
 -Bushing,Rod Pivot

MANUFACTURER/DESCRIPTION

Flts Cylinder (P/N:0201-968/969)
 Flts Cylinder (P/N:0201-968)
 Flts Cylinder (P/N:0201-969)
 Flts Cylinder (P/N:0201-968)
 Flts Cylinder (P/N:0201-969)
 Flts Cylinder (P/N:0201-968/969)
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 Flts Cylinder (P/N:0201-968/969)
 Flts Cylinder (P/N:0201-968/969)
 Flts Cylinder (P/N:0201-968/969)

ASV P/N

0003-059
 0003-077
 0003-076
 0003-057
 0003-061
 0003-075
 0003-058
 0003-037
 0003-052
 0003-053

-Kit,Seal,Lift Arm Cylinder
 -End Gland,Lift Arm Cylinder
 -Wlmt,Tube,Lift Arm Cylinder
 -Rod,Lift Arm Cylinder
 -Piston
 -Nut,Lift Arm Cylinder
 -Bushing,Tube Pivot
 -Bushing,Rod Pivot
 -Plug,Zero-leak
 -Block,Stroke

Flts Cylinder (P/N:2045-195)
 Flts Cylinder (P/N:2045-195)
 Flts Cylinder (P/N:2045-195)
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0003-062
 0003-066
 0003-071
 0003-065
 0003-072
 0003-037
 0003-054
 0003-055
 0003-074
 0003-073

-Kit,Seal,Q/A Cylinder

Flts Cylinder (P/N:0201-970/971)

0003-063

WIRE HARNESSSES

SR-70 SSA/MP-2 Machines

<u>HARNESS</u>	<u>MACHINE SERIAL NUMBER</u>	<u>ASV P/N</u>
RH Pillar	SSA 00101-Current	2045-484
LH Pillar	SSA 00101-00297	2045-483
LH Pillar	SSA 00298-Current	2045-942
RH Lap Bar	SSA 00101-Current	2045-488
LH Lap Bar	SSA 00101-Current	2045-487
RH Console	SSA 00101-Current	2045-486
Fuel Sender	SSA 00101-Current	2045-697
Pilot Generation Block	SSA 00101-Current	2045-485
Engine	SSA 00101-Current	2045-769
Main w/fuse panel	SSA 00101-00297	2045-770
Main w/fuse panel	SSA 00298-Current	2045-941
Auxiliary (on lift arm)	SSA 00101-Current	2045-482

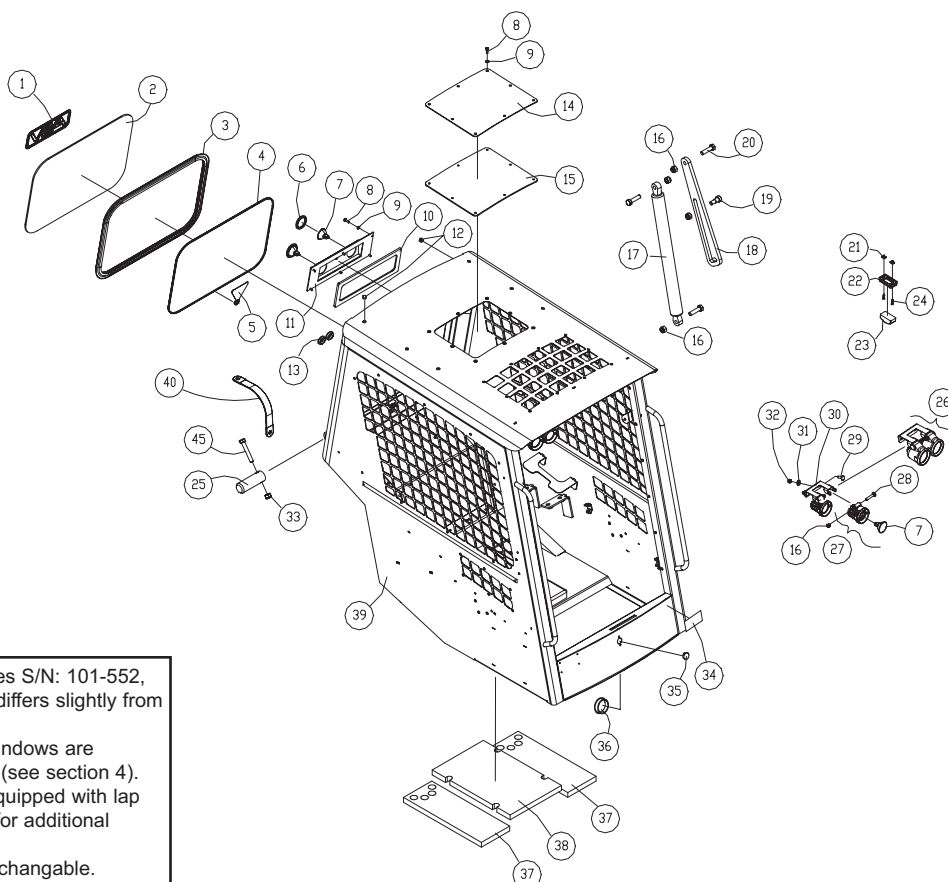
SR-70 SSB/MP-1 Machines

<u>HARNESS</u>	<u>MACHINE SERIAL NUMBER</u>	<u>ASV P/N</u>
RH Pillar	SSB 00101-Current	2045-979
LH Pillar	SSB 00101-Current	2045-980
RH Lap Bar (guages)	SSB 00101-Current	2045-488
LH Lap Bar (guages)	SSB 00101-Current	2045-487
RH Console	SSB 00101-Current	2045-981
Fuel Sender	SSB 00101-Current	2045-697
Pilot Generation Block	SSB 00101-Current	2016-017
Engine	SSB 00101-Current	2045-769
Main w/fuse panel	SSB 00101-Current	2045-982
Auxiliary (on lift arm)	SSB 00101-Current	2046-016

CAB ASSEMBLY (R.O.P.S. CANOPY) (Serial #: SSA/SSB 00101-Current)

Section 1

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-291	1	DECAL LOGO ASV WHITE OUTLINE				
2	2045-815	1	WINDOW REAR				
3	0090-113	1	SEAL .125 OFFSET WINDOW LOCKING W/ZI				
4	0090-114	1	SEAL FILLER STRIP				
5	0201-748	1	ASSY,TAG,EMERGENCY EXIT				
6	0201-742	2	BEZEL,RUBBER,LIGHT				
7	2045-756	6	LIGHT 35W W/BEZEL				
8	8102-040	20	CAPSCREW,HH,1/4-20 UNCx.75,GD8				
9	8051-212	14	WASHER,SPRING LOCK,1/4,ZN				
10	2045-544	1	SEAL REAR ACCESS				
11	2045-730	1	WLMT BRACKET LIGHT				
12	2045-817	8	PLUG FINISHING .5				
13	2045-510	2	PLUG HOLE 1.375"				
14	2045-541	1	COVER A/C REAR ACCESS				
15	2045-542	1	SEAL A/C TOP ACCESS				
16	8040-426	18	NUT,HEX,NYLOCK,5/16-18 UNC,ZN				
17	2045-620	2	SHOCK LIFT CAB				
18	2045-624	1	ROD PROP SLOTTED				
19	0090-015	1	BOLT SHOULDER 3/8 x3 /8 GR 8				
20	8102-134	5	CAPSCREW,HH,5/16-18UNCx1.25GD8				
21	0310-231	2	NUT-U,10-32				
22	2045-501	1	BASE LIGHT CAB				
23	2045-500	1	LIGHT CAB				
24	0090-014	2	SCREW FH PH #10-32 x .875				
25	0201-482	2	PIN,1.00x2.88				
26	2045-426	2	ASSY LIGHT				
27	2045-428	4	ASSY LIGHT SINGLE				
28	8011-137	4	BOLT,CARRIAGE,5/16-18 UNCx2.0,				
29	8011-132	4	BOLT,CARRIAGE,5/16-18 UNCx1.0,				
30	2045-427	2	BRKT MTG DUAL LIGHT				
31	8050-277	4	WASHER,WROUGHT,3/8,SAE,ZN				
32	8040-456	4	NUT,HEX,NYLOCK,5/16-24 UNF,ZN				
33	8102-137	2	CAPSCREW,HH,5/16-18UNCx2.0 GD8				
34	2045-727	1	DECAL CAUTION HOOD DAMAGE				
35	2045-829	1	PLUG FINISHING 1.00				
36	2045-536	1	PLUG FINISHING PLASTIC 2.500"				
37	2045-701	2	FOAM SOUND				
38	2045-700	1	FOAM SOUND				
39	2045-958	1	ROPS SR SERIES				
40	0300-546	1	CABLE,GROUND,ENGINE				



Note: On SSA machines S/N: 101-552, the ROPS (2045-545) differs slightly from current (2045-958).

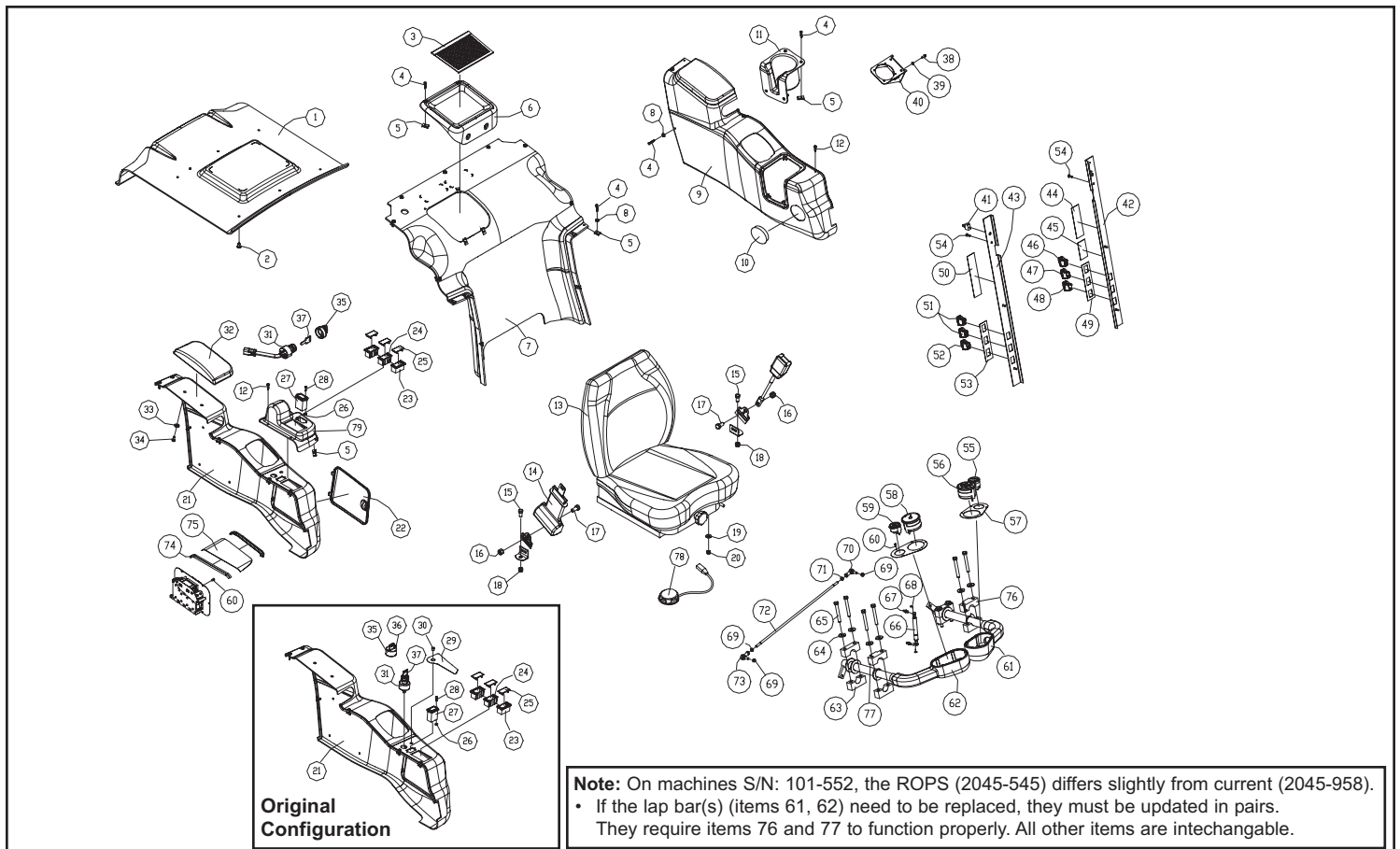
- The side and roof windows are not interchangeable (see section 4).
- If your machine is equipped with lap bars, see section 2 for additional parts information.

All other items are interchangeable.

CAB INTERIOR (MP-2) (Serial #: SSA 00101-Current)

Section 2

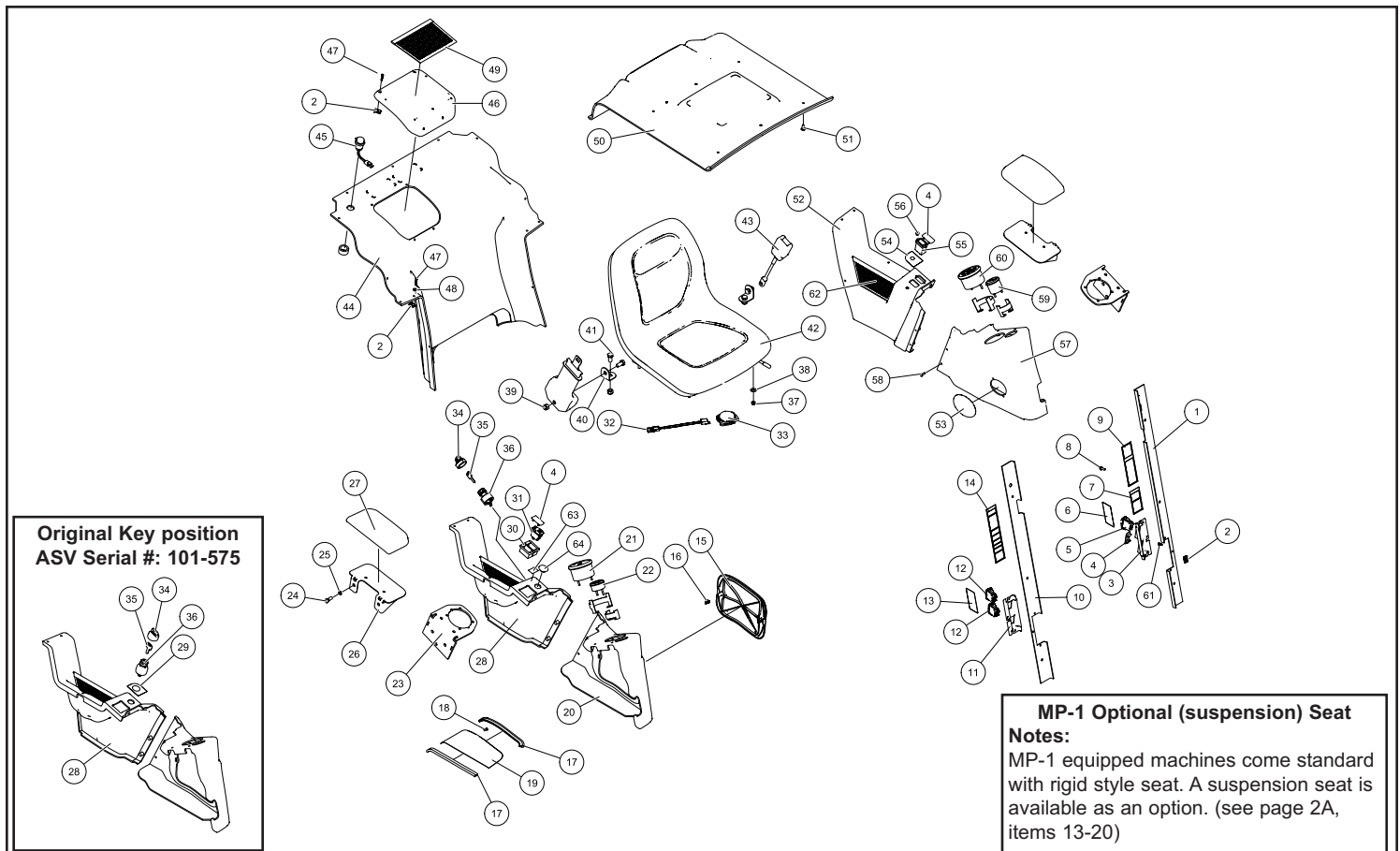
REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-395	1	HEADLINER	41	0201-481	1	SWITCH,PUSH BUTTON
2	0090-019	6	CLIP TREE	42	2045-547	1	COVER POST LH
3	2045-636	1	NET CARGO	43	2045-548	1	COVER POST RH
4	0090-011	21	SCREW OH PH #10 x 1.25 SS	44	2045-468	1	DECAL WARNING BRUSHCUTTER 2-SPOOL
5	0090-010	26	NUT SPEED #10	45	2045-472	1	DECAL DANGER OPERATING POSITION
6	2045-757	1	PAN CARGO	46	2045-413	1	SWITCH LOCKING PARK
7	2045-333	1	PANEL INTERIOR LOWER	47	0310-126	1	SWITCH,LIGHT
8	0090-012	13	WASHER FINISHING #10 SS	48	2045-477	1	SWITCH SELF LEVELER (optional)
9	2045-329	1	PANEL SIDE LH	49	2045-470	1	DECAL SWITCH PANEL LH
10	2045-475	1	PLUG HOLE 3.00"	50	2045-469	1	DECAL WARNING LIST RH
11	2045-336	1	PANEL ACCESS CUPHOLDER	51	0200-252	2	SWITCH,3 POSITION,LOCKING
12	0090-068	5	SCREW TH PH #10 x 1.0 SS	52	2045-725	1	SWITCH 2 POSITION LOCKING W/ RED BUTTON (optional)
13	2045-452	1	SEAT,SUSP,60MM	53	2045-471	1	DECAL SWITCH PANEL RH
14	2045-499	1	ASSY BELT	54	8102-040	20	CAPSCREW,HH,1/4-20 UNCx.75,GD8
15	8102-311	2	CAPSCREW HH 7/16-14UNC x 7/8 GD8	55	2045-378	1	GAUGE,ENGINE,TEMP
16	8040-606	2	NUT,HEX,NYLOCK,1/2-13 UNC,ZN	56	2045-379	1	GAUGE,INSTRUMENT,4IN1
17	8102-402	2	CAPSCREW,HH 1/2-13 UNCx1.0 GD8	57	2045-377	2	PLATE GAUGE
18	8040-546	2	NUT,HEX,NYLOCK,7/16-14 UNC,ZN	58	2045-380	1	GAUGE,TACHOMETER
19	8050-262	4	WASHER,WROUGHT,5/16,STD,ZN	59	2045-381	1	GAUGE,WARNING,INDICATION
20	8040-426	4	NUT,HEX,NYLOCK,5/16-18 UNC,ZN	60	0304-381	15	SCREW,MACH,PH PAN HD 10-24X0.5
21	2045-330	1	PANEL SIDE RH	61	2045-994	1	LAPBAR LH
22	2045-335	1	COVER FUSE PANEL	62	2045-995	1	LAPBAR RH
23	0310-136	2	FRAME,END	63	2045-326	8	BLOCK PIVOT LAPBAR
24	0310-137	1	FRAME,MID	64	8050-347	8	WASHER,WROUGHT,1/2,STD,ZN
25	0310-138	3	PLUG	65	8102-414	8	CAPSCREW,HH,1/2-13UNCx4.0,GD8,
26	8040-186	2	NUT,NYLOCK 8-32	66	2045-503	1	SPRING GAS ASSIST
27	2045-502	1	METER HOUR	67	0304-495	2	STUD,BALL,10MM STUD
28	0090-038	2	SCREW MACHINE PH 8-32 x .625 SS	68	0200-545	2	CLIP,SAFETY,GAS SPRING
29	2045-791	1	DECAL PRE-HEAT SR	69	0301-654	3	NUT,JAM,3/8-24 UNF
30	2045-657	1	PLUG HOLE .375	70	2045-556	1	CONNECTOR ROD END LH
31	0304-028	1	SWITCH,IGNITION,RC	71	0090-009	1	NUT JAM 3/8-24 UNF LH THREAD
32	2045-337	2	PAD ARM REST	72	2045-328	1	ROD THREADED
33	8050-222	4	WASHER,WROUGHT,1/4,STD,ZN	73	2045-327	1	CONNECTOR ROD END RH
34	8102-039	4	CAPSCREW,HH,1/4-20UNCx.625,GD8	74	0090-075	2	SEAL FUSE PANEL SHIELD
35	2045-792	1	COVER KEY IGNITION	75	2045-880	1	WLMT FUSE PANEL SHIELD
36	0304-551	1	RING,KEY	76	2046-002	1	PIVOT BLOCK LH
37	2045-432	1	KEY IGNITION	77	2046-003	1	BLOCK PIVOT RH
38	8102-220	6	CAPSCREW,HH,3/8-16x0.75",GD8	78	0304-515	1	SWITCH,SEAT
39	8051-272	6	WASHER,SPRING LOCK,3/8,ZN	79	2046-088	1	MOUNT,IGNITION - MP2
40	2045-637	2	MNT JOYSTICK				



CAB INTERIOR (MP-1) (Serial #: SSB 00101-Current)

Section 2A

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2075-104	1	COVER POST LH	41	8102-402	4	CAPSCREW,HH 1/2-13 UNCx1.0 GD8
2	0090-010	29	NUT SPEED #10	42	2051-913	1	SEAT BLACK W/O ARMRESTS
3	2075-090	1	MOUNT SWITCH LH	43	2045-499	1	ASSY BELT
4	0310-138	2	PLUG	44	2075-234	1	PANEL BACK GRAY
5	2045-413	1	SWITCH LOCKING PARK	45	2045-414	1	OUTLET POWER
6	2046-007	1	DECAL LH SWITCHES SR NO LAP BAR	46	2045-757	1	PAN CARGO
7	2045-472	1	DECAL DANGER OPERATING POSITION	47	0090-011	17	SCREW OH PH #10 x 1.25 SS
8	8102-040	6	CAPSCREW,HH,1/4-20 UNCx.75,GD8	48	0090-012	13	WASHER FINISHING #10 SS
9	2045-468	1	DECAL WARNING BRUSHCUTTER 2-SPOOL	49	2045-636	1	NET CARGO
10	2075-105	1	COVER POST RH	50	2075-236	1	PANEL ROOF GRAY
11	2075-091	1	MOUNT SWITCH RH	51	0090-019	4	CLIP TREE
12	0200-252	2	SWITCH,3 POSITION,LOCKING	52	2075-092	1	PANEL REAR LH
13	2046-006	1	DECAL RH SWITCHES SR NO LAP BAR	53	2075-222	1	PLUG HEATER VENT
14	2046-001	1	DECAL WARNING LIST SR NO LAP BAR	54	2046-005	1	DECAL HEATER SR NO LAP BAR
15	2075-102	1	COVER FUSE PANEL	55	2045-502	1	METER HOUR
16	0090-084	2	CLIP RETAINING	56	2045-657	1	PLUG HOLE .375
17	0090-075	2	SEAL FUSE PANEL SHIELD	57	2075-094	1	PANEL FRONT LH
18	0304-381	2	SCREW,MACH,PH PAN HD 10-24X0.5	58	0090-117	6	CAPSCREW TH PH 10-24 X .75 SS
19	2075-342	1	WLMT FUSE PANEL SHIELD	59	2045-378	1	GAUGE,ENGINE,TEMP
20	2075-095	1	PANEL FRONT RH	60	2045-379	1	GAUGE,INSTRUMENT,4IN1
21	2045-380	1	GAUGE,TACHOMETER	61	0090-068	10	SCREW TH PH #10 x 1.0 SS
22	2045-381	1	GAUGE,WARNING,INDICATION	62	2075-125	2	NET CARGO
23	0200-600	1	MNTS JOYSTICK (RH & LH)	63	2046-081	1	DECAL IGNITION MP-1
24	8102-222	4	CAPSCREW,HH,3/8-16 UNCx1.0,GD8	64	2045-829	1	PLUG FINISHING 1"
25	8051-242	4	WASHER,SPRING LOCK,5/16,ZN				
26	2075-109	2	WLMT ARM REST MOUNT				
27	2045-337	2	PAD ARM REST				
28	2075-093	1	PANEL REAR RH				
29	2046-004	1	DECAL IGNITION SR NO LAP BAR				
30	0310-136	2	FRAME,END				
31	0310-126	1	SWITCH,LIGHT				
32	0304-662	1	HARNESS,SWITCH,SEAT				
33	2010-127	1	SWITCH,SEAT (NEW STYLE)				
34	2045-792	1	COVER KEY IGNITION				
35	2045-432	1	KEY IGNITION				
36	0304-028	1	SWITCH,IGNITION,RC				
37	8040-426	4	NUT,HEX,NYLOCK,5/16-18 UNC,ZN				
38	8050-262	4	WASHER,WROUGHT,5/16,STD,ZN				
39	8040-606	4	NUT,HEX,NYLOCK,1/2-13 UNC,ZN				
40	2075-163	2	MOUNT SEAT BELT LOWER				



CAB DOOR ASSEMBLY (OPTIONAL) (Serial #: SSA/SSB 00101-Current)

Section 3

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	0090-007	20	NUT,FLANGE, 1/4-20 UNC	41	0402-243	1	ARM,WIPER,15-19"
2	2045-529	2	MOUNT,SEAL,SIDE	42	2045-593	1	WIPER BLADE 16"
3	2045-531	2	SEAL,DOOR,SIDE	43	2045-584	1	COVER WIPER MOTOR
4	2045-519	1	SIDE FRAME,RH	44	0402-242	1	MOTOR,WIPER,65^
5	0304-495	4	STUD,BALL,10MM	45	8040-366	3	NUT,HEX,NYLOCK,1/4-20 UNC,ZN
6	0090-006	4	NUT,FLANGE, 5/16-18 UNC	46	0090-046	1	WASHER RUBBER .688 OD x .31 ID
7	2045-528	2	SPRING,GAS ASSIST,DOOR	47	8050-222	3	WASHER,WROUGHT,1/4,STD,ZN
8	2045-524	1	HANDLE,DOOR,RH	48	2045-623	1	PLATE MOUNTING WIPER CONTACT
9	2045-530	1	SEAL,DOOR,TOP	49	8102-042	1	CAPSCREW, HH 1/4-20UNC 1" GD8
10	2045-523	1	HANDLE,DOOR,LH	50	2045-621	1	CONTACT WIPER
11	2045-526	1	STRIKE,LATCH	51	2045-622	1	CONTACT SPRING WIPER
12	2045-537	4	ROLLER,DOOR	52	0310-475	4	SCREW,10-32x.5,TRUSSHEAD
13	0090-008	4	NUT,JAM LOCKING 7/16-14 UNC	53	8040-276	4	NUT,HEX,NYLOCK,10-32 UNF,ZN
14	2045-532	1	SEAL,DOOR,BOTTOM	54	2045-931	2	DECAL,DOOR HANDLE, SR
15	2045-522	10	WASHER,MOUNTING,DOOR HANDLE	55	0403-341	1	MOTOR,WIPER,65^
16	0301-033	8	WASHER,FENDER,1/4 x 1 1/4,STL,				
17	8102-044	8	CAPSCREW,HH,1/4-20UNCx1.25,GD8				
18	8008-582	2	SCREW,MACH,SL,TR HD,1/4-20 UNC				
19	2045-525	1	HANDLE,GRAB,DOOR				
20	2045-517	1	TOP FRAME,LOWER,RH				
21	2045-515	1	TOP FRAME, UPPER,RH				
22	2045-527	1	RETAINER,DOOR				
23	8051-212	2	WASHER,SPRING LOCK,1/4,ZN				
24	8102-040	2	CAPSCREW,HH,1/4-20 UNCx.75,GD8				
25	8102-039	8	CAPSCREW,HH,1/4-20UNCx.625,GD8				
26	2045-514	1	TOP FRAME, UPPER, LH				
27	2045-516	1	TOP FRAME, LOWER, LH				
28	2045-534	1	T-HANDLE, LATCH DOOR				
29	2045-533	1	LATCH, DOOR				
30	2045-635	1	SPACER, INSIDE T-HANDLE				
31	2045-634	1	T-HANDLE, INSIDE, DOOR				
32	2045-674	1	PLUG FINISH PLASTIC 11/16"				
33	2045-657	1	PLUG HOLE .375				
34	2045-794	1	MOUNT PLATE, HANDLE				
35	2045-795	1	SPRING .688" X 2.50"				
36	8050-320	5	WASHER,WROUGHT,7/16,SAE,ZN				
37	2045-521	1	WINDOW, DOOR (GLASS)				
38	0304-816	1	KEY,DOOR				
39	2045-518	1	SIDE FRAME,LH				
40	0304-123	1	SWITCH,ON/OFF,WIPER				

LEXAN DOOR (OPTIONAL)

ITEM #14: 2045-884

ITEM #17: 8102-045

ITEM #37: 2045-883

Door Handle Braces

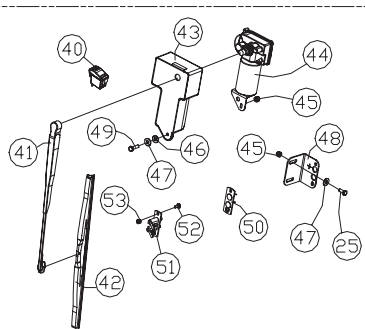
(mount between items 8 & 10)

Upper: 2046-039

Lower: 2046-036

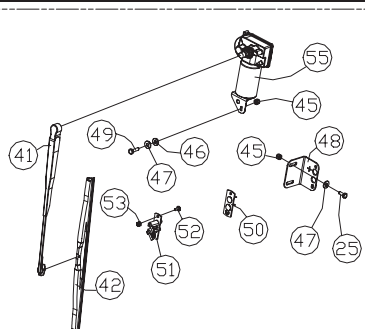
MP-2 WIPER KIT (OPTIONAL)

ASV P/N: 0402-992



MP-1 WIPER KIT (OPTIONAL)

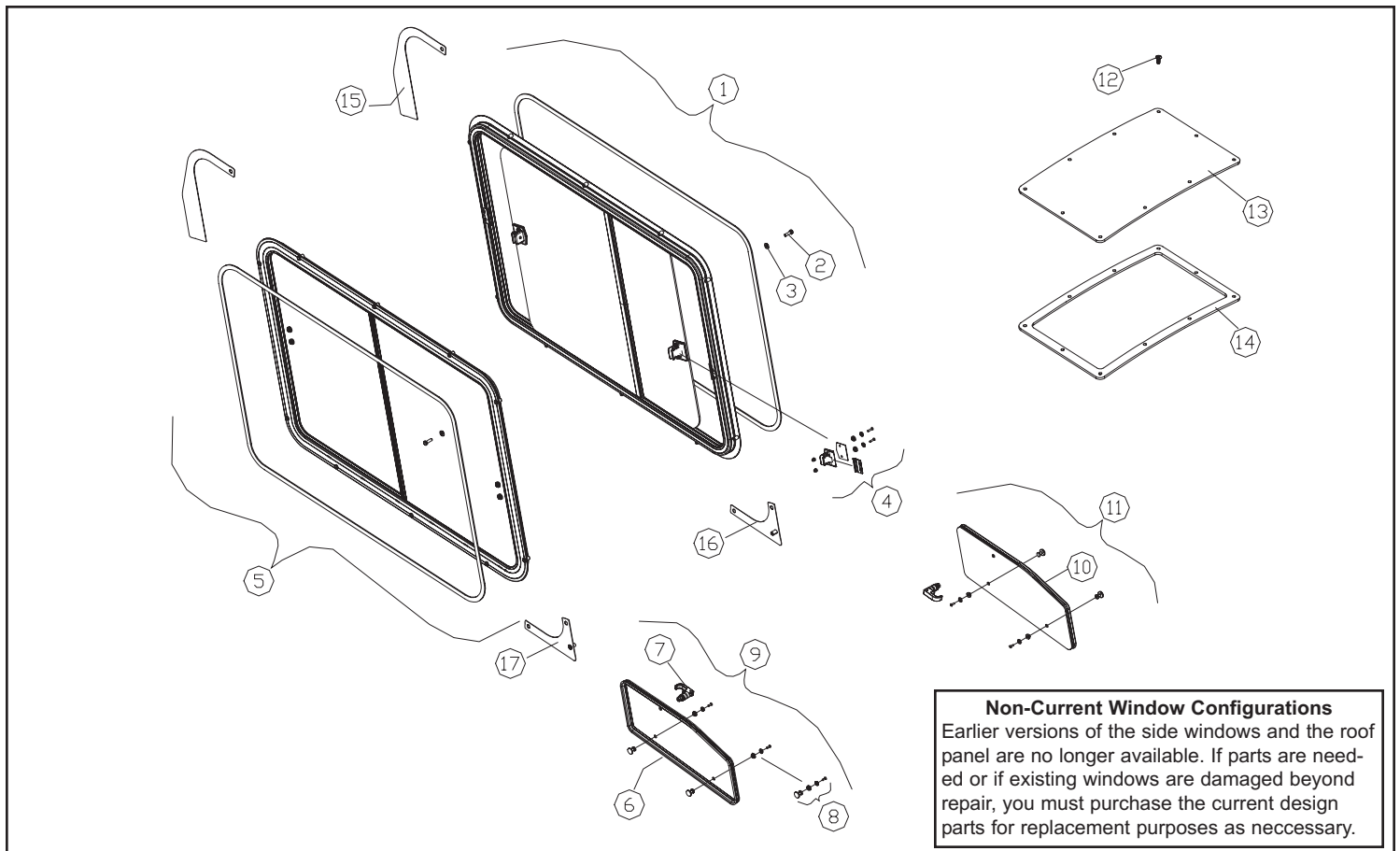
ASV P/N: 0403-340



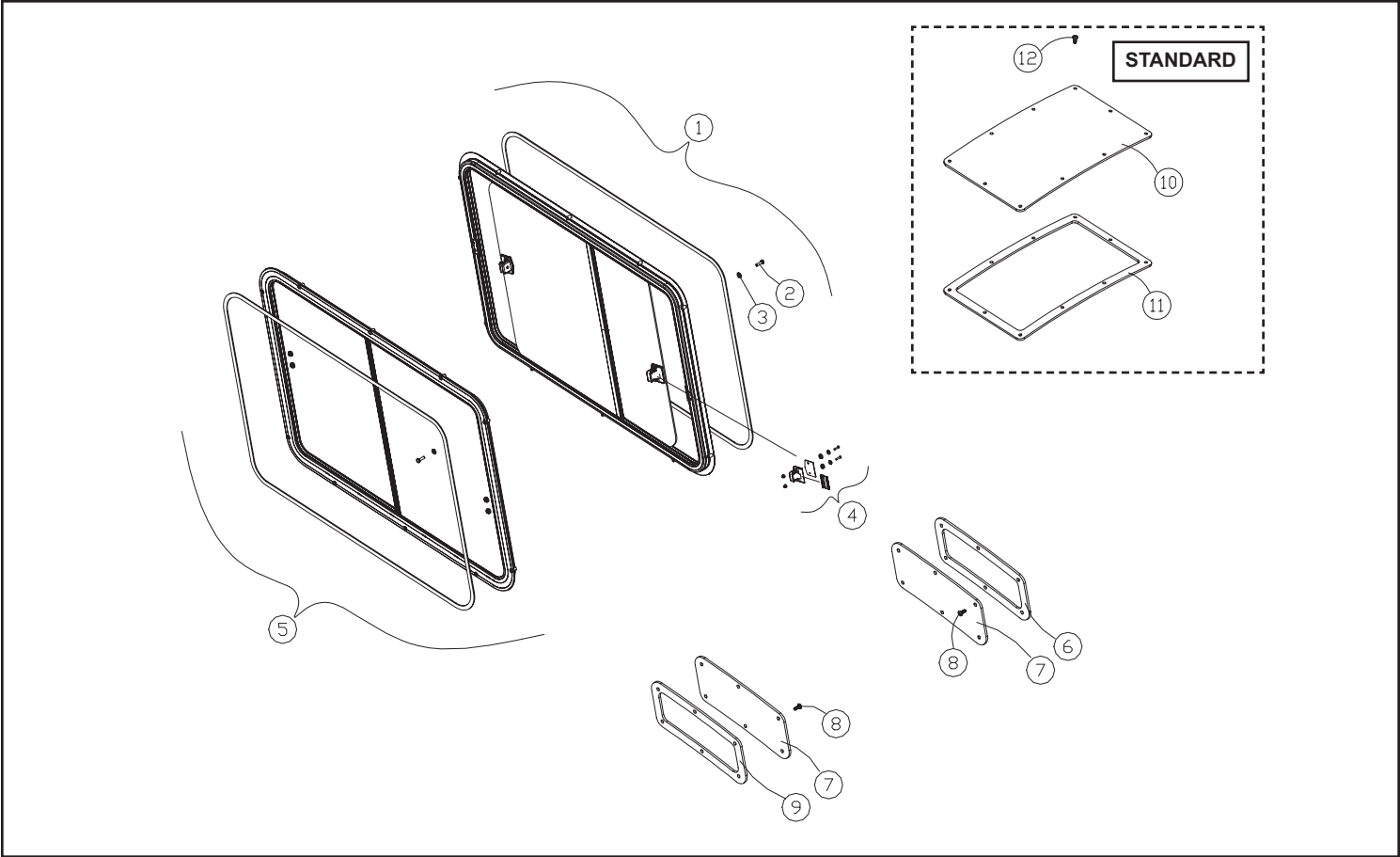
ENCLOSED CAB (OPTIONAL) (Serial #: SSA 00101-00552)

Section 4

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-965	1	WINDOW SLIDING LH				
2	0305-011	20	CAPSCREW,HH,M6x1.0x20mm,ZN				
3	8050-157	20	WASHER,WROUGHT,3/16,STD,ZN				
4	2045-923	2	LATCH WINDOW				
5	2045-966	1	ASSY WINDOW RH SR NON LATCH				
6	2045-919	1	PANEL LOWER RIGHT				
7	2045-825	3	LATCH ROOF PANEL				
8	2045-922	4	CATCH LOWER WINDOW PANEL				
9	2045-694	1	WINDOW LOWER RH				
10	2045-918	1	PANEL LOWER LEFT				
11	2045-693	1	WINDOW LOWER LH				
12	0090-109	10	SCREW TH PH 1/4-20 x 1.00 ZN				
13	0200-606	1	PANEL ROOF LEXAN				
14	0200-607	1	SEAL PANEL ROOF				
15	2045-970	2	PATCH WINDOW REAR				
16	2045-971	1	ASSY WINDOW PATCH FRONT LEFT				
17	2045-972	1	PATCH WINDOW FRONT RIGHT				



REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-965	1	WINDOW SLIDING LH				
2	0305-011	20	CAPSCREW,HH,M6x1.0x20mm,ZN				
3	8050-157	20	WASHER,WROUGHT,3/16,STD,ZN				
4	2045-923	2	LATCH WINDOW				
5	2045-966	1	ASSY WINDOW RH SR NON LATCH				
6	2045-956	1	SEAL LOWER WINDOW LH				
7	2045-955	1	PANEL LEXAN LOWER WINDOW				
8	0090-092	12	SCREW TH PH 1/4-20 x .75 ZN				
9	2045-957	1	SEAL LOWER WINDOW RH				
10	0200-606	1	PANEL ROOF LEXAN				
11	0200-607	1	SEAL PANEL ROOF				
12	0090-109	10	SCREW TH PH 1/4-20 x 1.00 ZN				

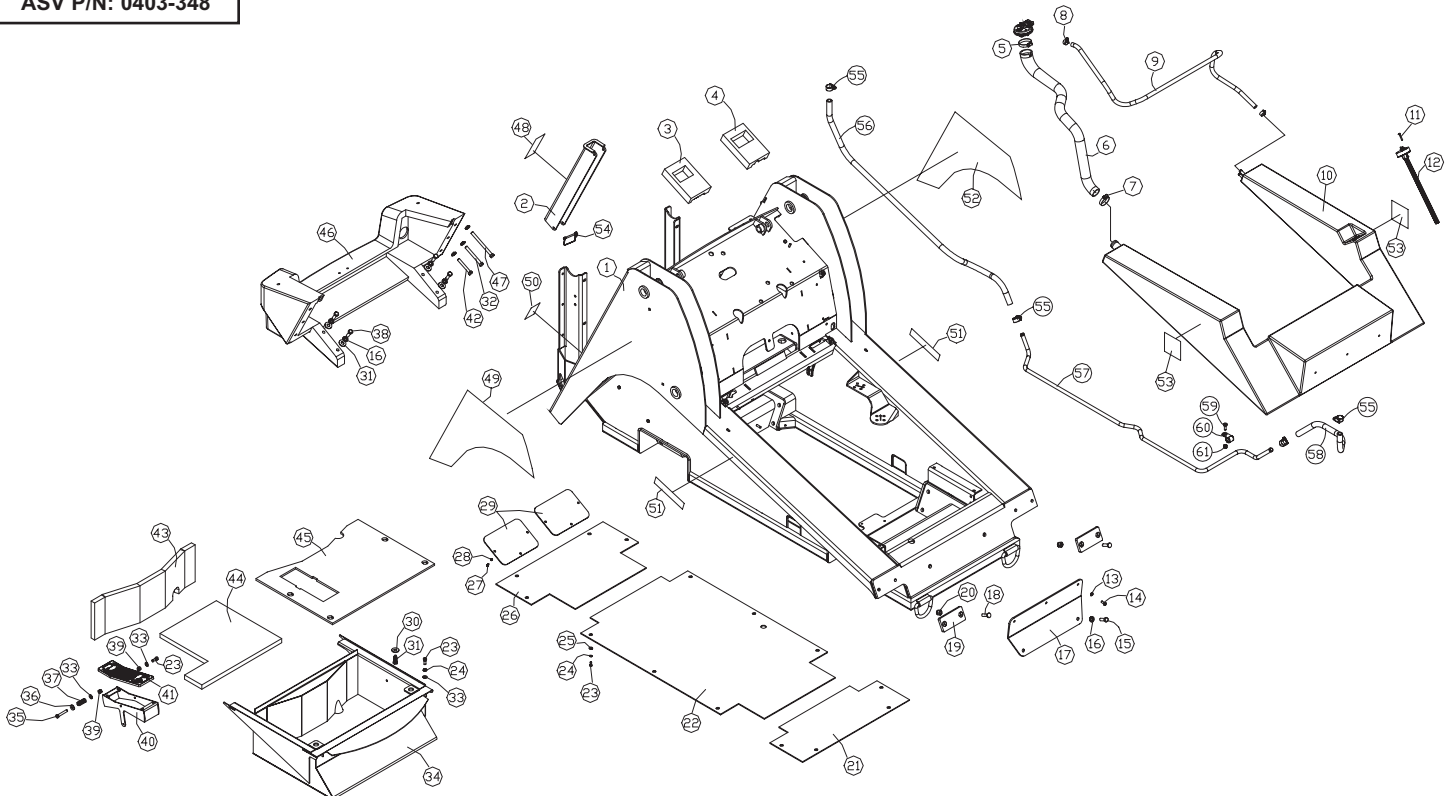


CHASSIS ASSEMBLY (Serial #: SSA/SSB 00101-Current)

Section 5

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-251	1	WLMT CHASSIS TAPERED	41	2045-666	1	COVER,THROTTLE PEDAL,MACHINED
2	2045-464	1	WLMT,LOCK,LOADER	42	0090-029	2	CAPSCREW TAPERED 1/2-13 x 3.75" GD8
3	2045-562	1	SEAL CAB RH	43	2045-698	1	FOAM SOUND
4	2045-561	1	SEAL CAB LH	44	2045-699	1	FOAM SOUND
5	0300-686	1	CLAMP,HOSE,2.0,#32	45	2045-641	1	MAT FLOOR
6	2045-144	1	HOSE FILLER FUEL	46	2045-089	1	BUMPER REAR
7	0300-687	1	CLAMP,HOSE,1.5,#24	47	0090-027	2	CAPSCREW TAPERED 1/2-13 x 6.00" GD8
8	0301-125	2	CLAMP,HOSE,#6	48	2045-646	1	DECAL WARNING LOADER LOCK
9	2045-652	1	HOSE FUEL VENT	49	2045-353	1	DECAL TOWER RH SR-70
10	2045-143	1	TANK FUEL PLASTIC	50	2045-625	1	DECAL CAUTION HYDRAULIC OIL FILL
11	0090-023	5	SCREW PH 10-32 x 1.25 ZN	51	2045-467	2	DECAL WARNING TRACKS
12	2045-654	1	UNIT SENDER INTELLISENSOR FUEL (includes gasket)	52	2045-354	1	DECAL TOWER LH SR-70
13	8051-242	3	WASHER,SPRING LOCK,5/16,ZN	53	2045-466	2	DECAL DANGER LIFT ARM
14	8102-130	3	CAPSCREW,HH 5/16-18x3/4,GR8	54	0090-039	2	PIN SNAP LOCK 5/16 x 3.5"
15	8102-405	2	CAPSCREW,HH 1/2-13 UNCx1.5,GD8	55	0301-125	4	CLAMP,HOSE,#6
16	8051-332	12	WASHER,SPRING LOCK,1/2,ZN	56	2045-992	1	HOSE,FUEL,REAR
17	2045-347	1	PLATE MNT FUEL TANK	57	2045-952	1	TUBE,PICKUP,FUEL
18	0201-483	4	BOLT,PLOW,1/2-13x2.00"	58	2045-993	1	HOSE,FUEL,FRONT
19	0201-066	2	PLATE,BOLT	59	8104-040	1	CAPSCREW,HH,1/4-20X1.00
20	8040-606	4	NUT,HEX,NYLOCK,1/2-13 UNC,ZN	60	0310-465	1	CLAMP,WIRE,5/8"
21	2045-174	1	PLATE SKID FRONT	61	8040-366	1	NUT,HEX,NYLOCK,1/4-20
22	2045-173	1	PLATE SKID MID				
23	8102-222	20	CAPSCREW,HH,3/8-16 UNCx1.0,GD8				
24	8051-272	18	WASHER,SPRING LOCK,3/8,ZN				
25	8050-282	14	WASHER,WROUGHT,3/8,STD,ZN				
26	2045-175	1	PLATE SKID REAR				
27	8102-040	6	CAPSCREW,HH,1/4-20 UNCx.75,GD8				
28	8051-212	6	WASHER,SPRING LOCK,1/4,ZN				
29	2045-062	2	COVER,ACCESS				
30	8102-405	2	CAPSCREW,HH,1/2-13 UNCx1.5,GD8				
31	8050-347	6	WASHER,WROUGHT,1/2,STD,ZN				
32	0090-028	2	CAPSCREW TAPERED 1/2-13 x 5.00" GD8				
33	8050-277	6	WASHER,WROUGHT,3/8,SAE,ZN				
34	2045-603	1	WLMT FOOTWELL				
35	8102-229	1	CAPSCREW,HH 3/8-16UNCx2.5,GD8				
36	2045-678	1	WASHER LEATHER				
37	2045-662	1	SPRING 2.0" x 1/2" ID 1140 LBF				
38	0090-027	2	CAPSCREW TAPERED 1/2-13 x 6.00" GD8				
39	8040-486	2	NUT,HEX,NYLOCK,3/8-16 UNC,ZN				
40	2045-571	1	WLMT,PEDAL,THROTTLE				

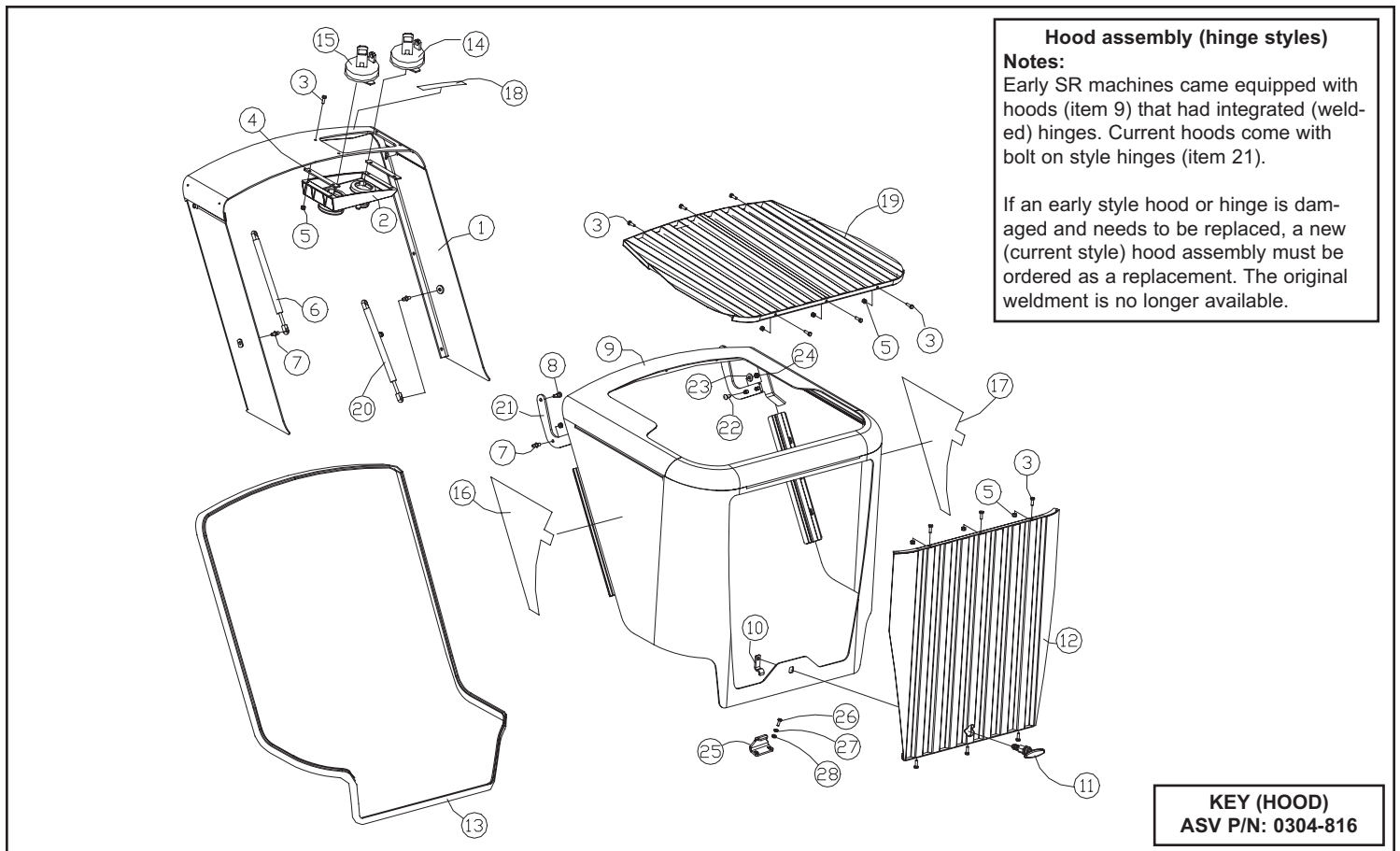
RH Fuel Tank Vent Kit
ASV P/N: 0403-348



HOOD ASSEMBLY (Serial #: SSA/SSB 00101-Current)

Section 6

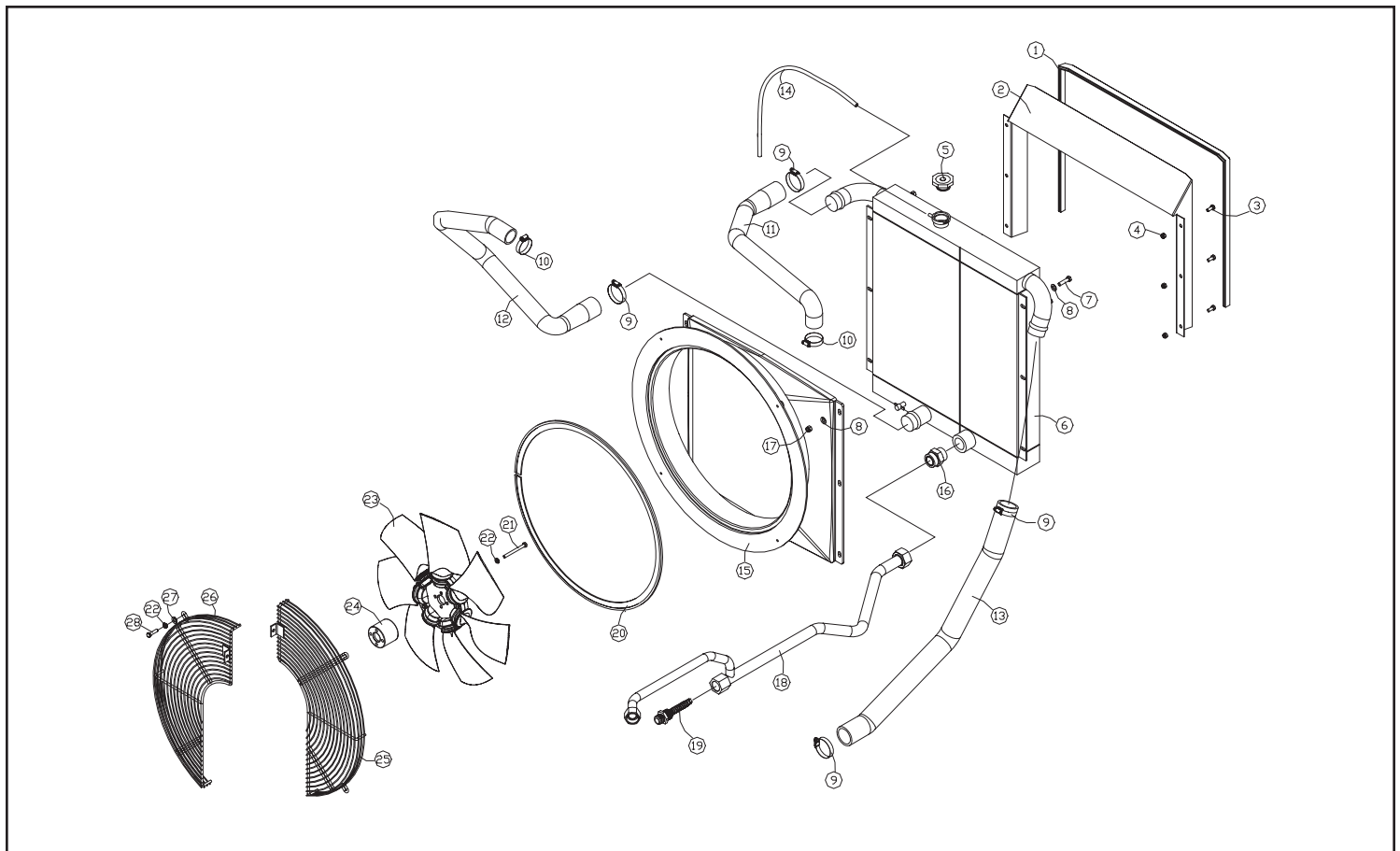
REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-953-yel	1	WLMT COWL				
2	2045-148	1	GUARD SPILL DUAL CAP				
3	8102-040	16	CAPSCREW,HH,1/4-20 UNCx.75,GD8				
4	2045-760	2	FOAM,ADHESIVE BACK,.75 X 1 (6" LENGTH)				
5	8040-366	16	NUT,HEX,NYLOCK,1/4-20 UNC,ZN				
6	2045-582	1	SPRING GAS HOOD				
7	0304-495	4	STUD,BALL,10MM STUD				
8	0090-015	2	BOLT SHOULDER 3/8 x3 /8 GR 8				
9	2045-954-yel	1	WLMT HOOD SR				
10	0090-033	1	PAWL HOOD				
11	0090-031	1	LATCH T-HANDLE LOCKING				
12	2045-281	1	WLMT SCREEN REAR				
13	2045-696	1	SEAL HOOD PERIMETER 153"				
14	2045-407	1	CAP FUEL GREEN				
15	2045-408	1	CAP OIL BLACK				
16	2045-433	1	DECAL HOOD LH TURBO				
17	2045-434	1	DECAL,HOOD,RH,TURBO				
18	2045-626	1	DECAL CAUTION FUEL / OIL FILL				
19	2045-284	1	WLMT,SCREEN,TOP				
20	2045-659	1	SPRING GAS 150 LBS W/LOCK				
21	2045-945	2	HINGE HOOD				
22	8111-224	4	BOLT,CARRIAGE,3/8-16UNCX1.25,G				
23	8050-282	4	WASHER,WROUGHT,3/8,STD,ZN				
24	8040-486	4	NUT,HEX,NYLOCK,3/8-16 UNC,ZN				
25	0090-032	1	CATCH HOOD				
26	8102-130	2	CAPSCREW,HH 5/16-18x3/4,GR8				
27	8051-242	2	WASHER,SPRING LOCK,5/16,ZN				
28	8050-222	2	WASHER,WROUGHT,1/4,STD,ZN				



RADIATOR/OIL COOLER ASSEMBLY (Serial #: SSA/SSB 00101-Current)

Section 7

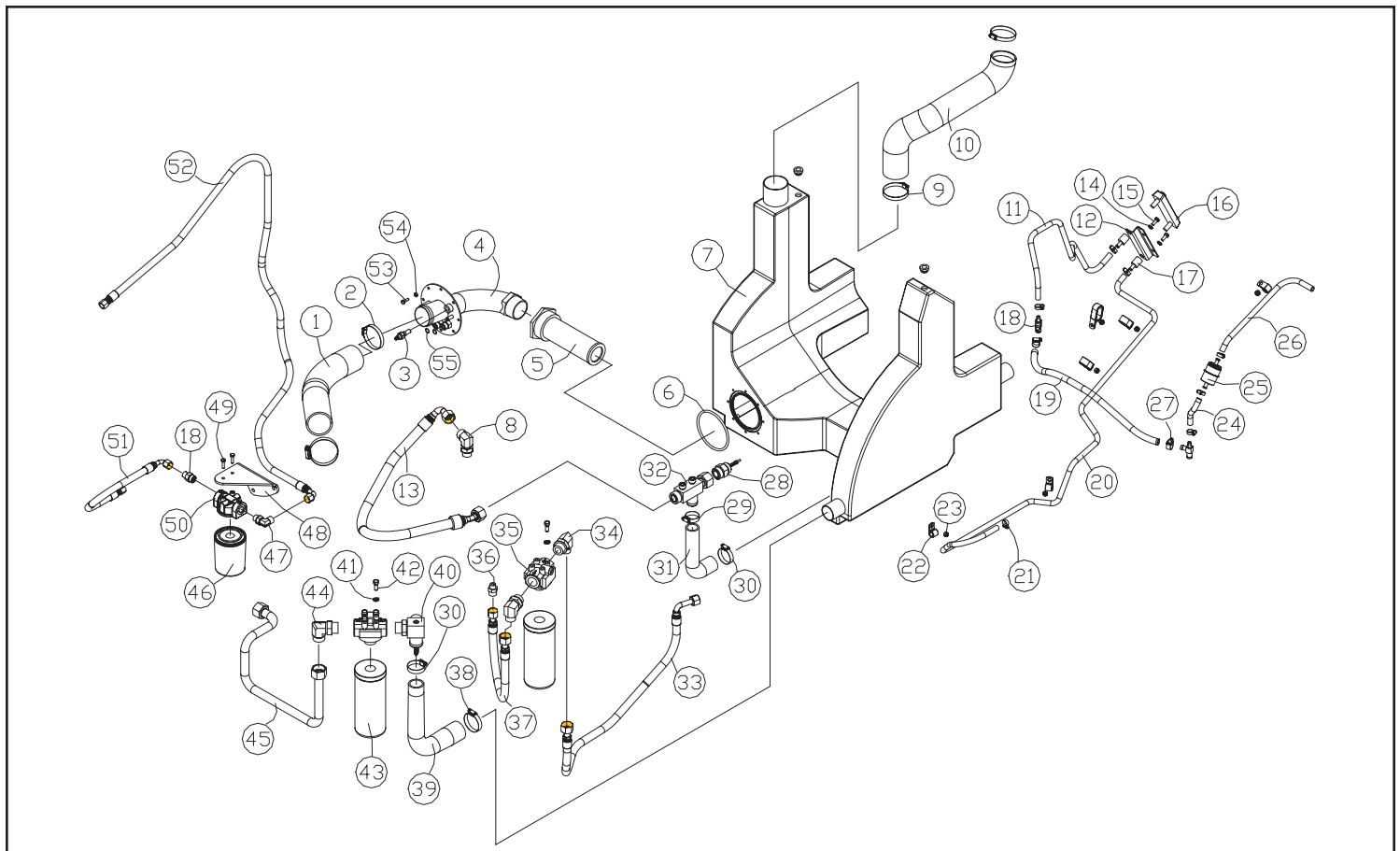
REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-728	1	SEAL AIRDAM				
2	2045-199	1	BOX AIRFLOW				
3	8102-130	6	CAPSCREW,HH 5/16-18x3/4,GR8				
4	8040-426	6	NUT,HEX,NYLOCK,5/16-18 UNC,ZN				
5	0201-884	1	CAP,RADIATOR,13PSI				
6	2045-033	1	ASSY COOLER 6FPI				
7	8102-225	6	CAPSCREW,HH,3/8-16 UNCx1.5,GD8				
8	8050-277	12	WASHER,WROUGHT,3/8,SAE,ZN				
9	0300-686	4	CLAMP,HOSE,2.0,#32				
10	0300-687	2	CLAMP,HOSE,1.5,#24				
11	2045-224	1	HOSE,RADIATOR,UPPER				
12	2045-223	1	HOSE RADIATOR LOWER LONG				
13	2045-072	1	HOSE RETURN COOLER				
14	0304-444	1	HOSE,7/16X5/16POLY,4FT				
15	2045-066	1	SHROUD MOLDED				
16	0310-333	1	ADAPTER,20MFFOR-20MB				
17	8040-486	6	NUT,HEX,NYLOCK,3/8-16 UNC,ZN				
18	2045-191	1	TUBE FILTER TO COOLER				
19	0201-154	1	RELIEF, TANK, O-RING 0-3 PSI				
20	2045-067	1	RING BRUSH				
21	0090-013	4	CAPSCREW HH M8 x 1.25 x 85MM GD 8.8				
22	8051-242	8	WASHER,SPRING LOCK,5/16,ZN				
23	2045-885	1	FAN 22.5" BLOWER				
24	2045-267	1	SPACER,FAN,3"				
25	2045-431	1	GUARD FAN RH				
26	2045-430	1	GUARD FAN LH				
27	8050-262	4	WASHER,WROUGHT,5/16,STD,ZN				
28	8102-134	4	CAPSCREW,HH,5/16-18UNCx1.25GD8				



HYDRAULIC RESERVOIR ASSEMBLY (Serial #: SSA/SSB 00101-Current)

Section 8

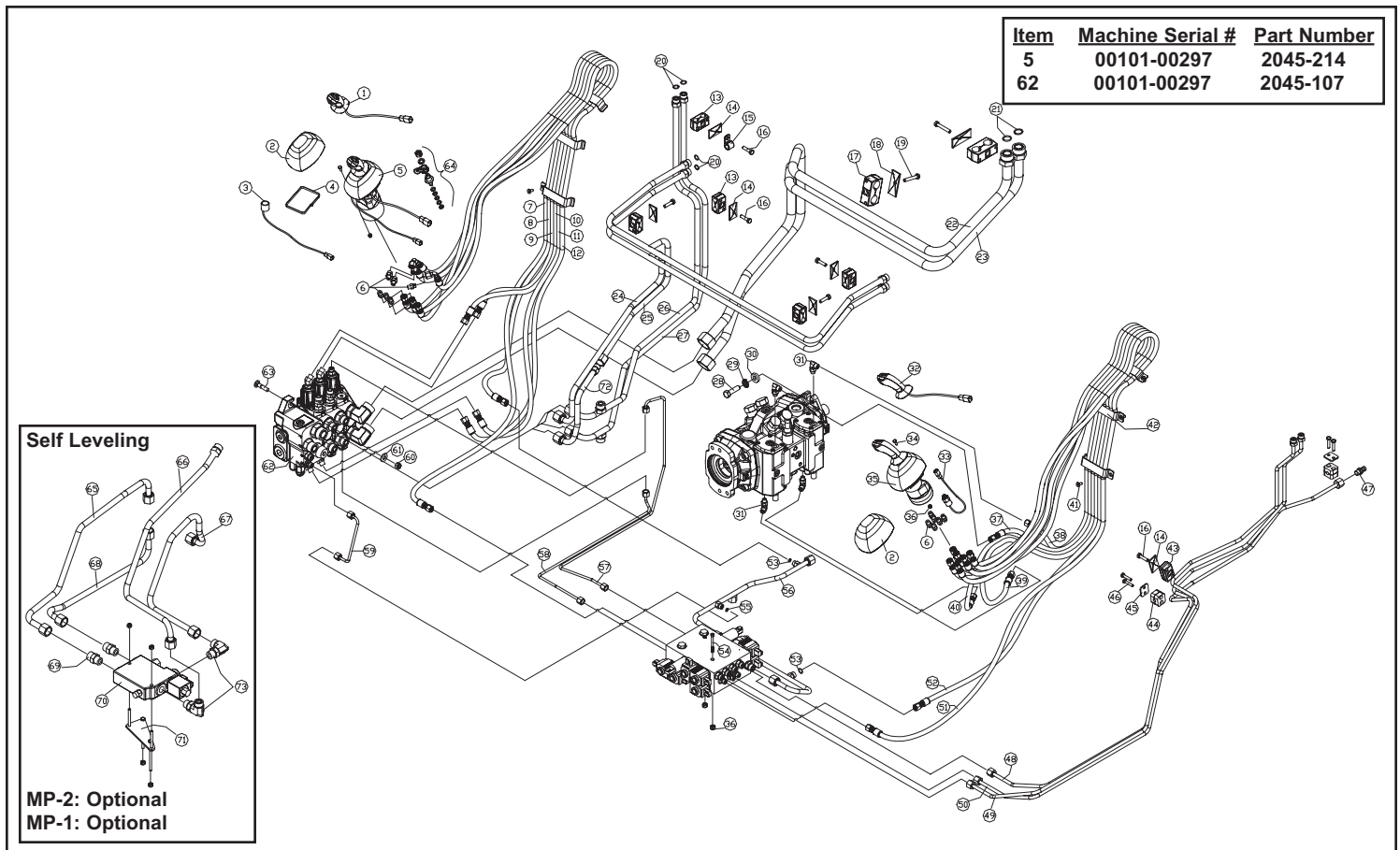
REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-567	1	HOSE INTAKE AUX 18"	41	8051-272	8	WASHER,SPRING LOCK,3/8,ZN
2	0303-175	2	HOSE,CLAMP,2.75,HI-TORQUE	42	8102-222	8	CAPSCREW,HH,3/8-16 UNCx1.0,GD8
3	2045-383	1	UNIT SENDING TEMP HYDRAULIC	43	0307-921	2	FILTER SPIN-ON HYD W/ ASV LOGO
4	2045-082	1	WLMT TUBE INTAKE	44	0310-343	1	ADAPTER,16MFFOR-16MB-90^
5	0201-151	1	SCREEN,SUCTION,2.5"	45	2045-122	1	TUBE VALVE RETURN
6	2045-493	1	O-RING OIL TANK DASH 428	46	0302-853	1	ELEMENT,FILTER,SPIN-ON
7	2045-068	1	RESERVOIR OIL	47	0310-346	1	ADAPTER,8MFFOR-8MB-90^
8	0310-321	1	ADAPTER,12MFFOR-12MB90	48	2045-348	1	BRKT FILTER CASE DRAIN
9	0308-185	2	CLAMP,HOSE,#48	49	8102-042	2	CAPSCREW, HH 1/4-20UNC 1" GD8
10	2045-146	1	HOSE FILLER OIL	50	0201-608	1	HEAD,FILTER
11	2045-553	1	HOSE SIGHT GAUGE UPPER 3/8" x 38"	51	2045-577	1	HOSE DRAIN FILTER TO TANK
12	2045-423	1	WLMT BRKT SIGHT GAUGE	52	2045-576	1	HOSE DRAIN LOADER TO FILTER
13	2045-579	1	HOSE DRAIN CASE	53	8102-040	8	CAPSCREW,HH,1/4-20 UNCx.75,GD8
14	8051-242	2	WASHER,SPRING LOCK,5/16,ZN	54	8051-212	8	WASHER,SPRING LOCK,1/4,ZN
15	8102-130	2	CAPSCREW,HH 5/16-18x3/4,GR8	55	0310-286	2	O-RING,8 ORFF
16	0304-642	1	GAUGE,SIGHT 5"				
17	2045-424	2	NIPPLE SIGHT GAUGE				
18	0310-345	1	ADAPTER,8MFFOR-8MB				
19	2045-512	1	HOSE VENT CENTER				
20	2045-554	1	HOSE SIGHT GAUGE LOWER 3/8" x 65"				
21	0300-732	8	CLAMP,HOSE,#4				
22	0310-465	3	CLAMP,WIRE,5/8				
23	8040-426	6	NUT,HEX,NYLOCK,5/16-18 UNC,ZN				
24	2045-538	1	HOSE VENT LOWER LEFT 3/8" x 7"				
25	0201-914	1	FILTER,FUEL,3/8", STEEL				
26	2045-539	1	HOSE VENT UPPER LEFT 3/8" x 15"				
27	0301-125	2	CLAMP,HOSE,#6				
28	0201-154	1	RELIEF,TANK,O-RING,0-3 PSI				
29	0304-384	1	CLAMP,HOSE # 16				
30	0300-687	2	CLAMP,HOSE,1.5,#24				
31	2045-078	1	TUBE DRAIN TRANS				
32	2045-119	1	TEE CASE DRAIN				
33	2045-568	1	HOSE CHARGE PUMP TO FILTER				
34	0201-317	2	ADAPTER,FS6801-12-16-NW0				
35	0201-403	2	HEAD,FILTER				
36	0201-658	1	ADAPTER,10MFFOR-8MB-S				
37	2045-569	1	HOSE CHARGE FILTER TO PUMP				
38	0300-686	1	CLAMP,HOSE,2.0,#32				
39	2045-121	1	HOSE RETURN FORMED				
40	2045-185	1	ASSY TEE RETURN VALVE				



HYDRAULIC CONTROL ASSEMBLY (Serial #: SSA/SSB 00101-Current)

Section 9

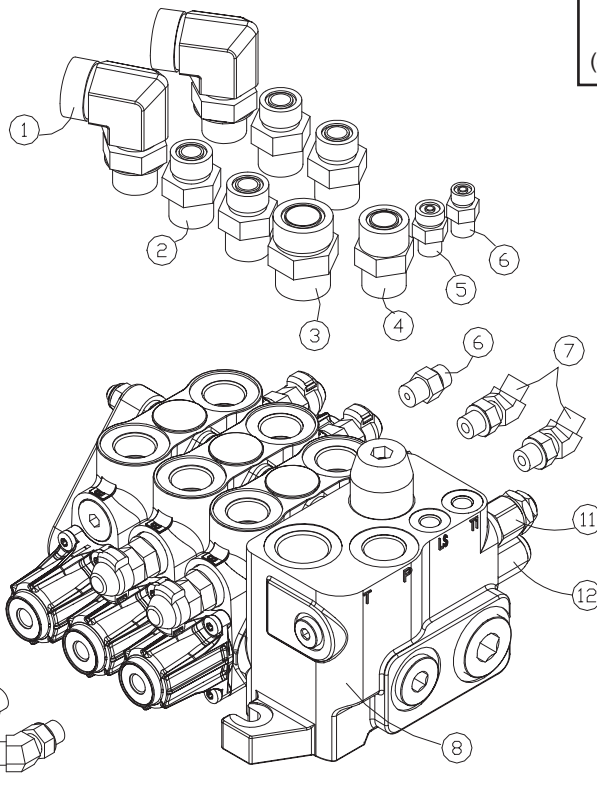
REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-737	1	HANDLE,CONTROLLER,RH	41	0302-864	6	CAPSCREW,FLHD,SOC,1/4-20UNCx.6
2	2045-735	2	BOOT,CONTROLLER	42	2045-360	6	CLAMP HOSE CONTROLLER
3	0304-516	1	MAGNET,DETENT	43	0201-225	1	CLAMP,SET,T2038-PP (OPTIONAL/FOR HYD Q/A)
4	0307-882	2	TIE,CABLE,BLACK,18.1",W/STL IN	44	2045-580	2	CLAMP SET 1038-PP
5	2045-797	1	JOYSTICK SR70 NON SELF LEVEL (S/N: 00298-CURRENT)	45	2045-581	2	PLATE COVER COP-1
6	0201-309	12	ADAPTER,FS6400-04-06-0	46	8102-044	4	CAPSCREW,HH,1/4-20UNCx1.25
7	2045-594	1	HOSE CONTROLLER PRESSURE P LOADER	47	0314-043	1	COUPLING,PORT,TEST,MALE,#6SAE-
8	2045-595	1	HOSE CONTROLLER TANK T LOADER	48	2045-570	1	TUBE GAUGE PORT PILOT GEN
9	2045-605	1	HOSE CONTROLLER DUMP 6	49	2045-177	1	TUBE QUICK ATTACH FRONT (OPTIONAL/FOR HYD Q/A)
10	2045-602	1	HOSE CONTROLLER UP 3	50	2045-176	1	TUBE QUICK ATTACH REAR (OPTIONAL/FOR HYD Q/A)
11	2045-607	1	HOSE CONTROLLER DOWN 5S	51	2045-590	1	HOSE CONTROLLER PRESSURE P DRIVE
12	2045-606	1	HOSE CONTROLLER CURL 1	52	2045-591	1	HOSE CONTROLLER TANK T DRIVE
13	0310-831	5	CLAMP, SET, T2062-PP	53	0310-285	2	O-RING,6 ORFF
14	0310-584	6	PLATE,COVER TCP-T2	54	0090-037	2	CAPSCREW SOC HD 1/4-20 x 3 1/2
15	0310-465	1	CLAMP,WIRE,5/8	55	2055-196	1	O-RING,#4,ORFF
16	8102-134	6	CAPSCREW,HH,5/16-18UNCx1.25GD8	56	2045-398	1	TUBE TANK PILOT BLOCK
17	0201-226	2	CLAMP,SET,T4100-PP	57	2045-405	1	TUBE AUX B
18	0201-227	2	CLAMP,COVER,TCP-T4	58	2045-404	1	TUBE AUX A
19	8102-138	2	CAPSCREW,HH,5/16-18 X 2.25 GD8	59	2045-400	1	TUBE T1 VALVE
20	0310-286	4	O-RING,8 ORFF	60	8040-486	3	NUT,HEX,NYLOCK,3/8-16 UNC,ZN
21	0310-289	2	O-RING,16 ORFF	61	8050-282	3	WASHER,WROUGHT,3/8,STD,ZN
22	2045-116	1	TUBE HIGH FLOW A	62	2045-834	1	ASSY LOADER VALVE SR (S/N: 00298-CURRENT)
23	2045-115	1	TUBE HIGH FLOW B	63	8111-226	3	BOLT,CARRIAGE,3/8-16 x1.75 GD8
24	2045-113	1	WLMT TUBE BOOM B	64	2010-138	1	KIT CARDAN RH
25	2045-927	1	ASSY TUBE BOOM UPPER	65	2045-937	1	TUBE TEE BUCKET B (S/N: 00440-CURRENT)
26	2045-935	1	TUBE BUCKET B SL	66	2045-933	1	TUBE BOOM ROD SL (S/N: 00440-CURRENT)
27	2045-934	1	TUBE BUCKET A SL	67	2045-932	1	TUBE BOOM A SL (S/N: 00440-CURRENT)
28	8102-406	2	CAPSCREW,HH,1/2-13UNCx1.75,GD8	68	2045-936	1	TUBE TEE BUCKET A (S/N: 00440-CURRENT)
29	0090-148	2	WASHER,SPRING LOCK,1/2,ZN	69	0310-318	2	ADAPTER,10MFFOR-10MB (S/N: 00440-CURRENT)
30	0304-404	2	WASHER,FLAT,1.125 OD x .5 ID x 1/4,ZN	70	2045-925	1	ASSY VALVE SELF LEVEL EATON (S/N: 00440-CURRENT)
31	0201-314	4	ADAPTER,FS6801-04-04-NW0	71	2045-939	1	WLMT MNT SL EATON (S/N: 00440-CURRENT)
32	2045-736	1	HANDLE,CONTROLLER,LH	72	2045-930	1	TUBE BOOM LOWER
33	0304-441	1	SWITCH,PRESSURE	73	0201-668	2	ADAPTER,FF6801-10-10NWO
34	8102-040	8	CAPSCREW,HH,1/4-20 UNCx.75,GD8				
35	2045-343	1	JOYSTICK CONTROL LH				
36	8040-366	10	NUT,HEX,NYLOCK,1/4-20 UNC,ZN				
37	2045-587	1	HOSE CONTROLLER FORWARD RIGHT C				
38	2045-585	1	HOSE CONTROLLER FORWARD LEFT D				
39	2045-589	1	HOSE CONTROLLER REVERSE LEFT F				
40	2045-588	1	HOSE CONTROLLER REVERSE RIGHT E				



LIFT ARM CONTROL VALVE ASSEMBLY (Serial #: SSA/SSB 00101-Current)

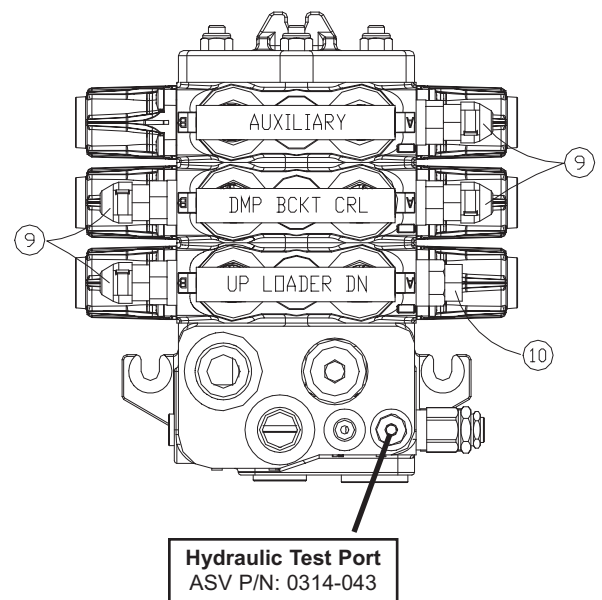
Section 10

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	0310-324	2	ADAPTER,16MFFOR-12MB-90				
2	0310-332	4	ADAPTER,10MFFOR-12MB				
3	2045-878	1	RELIEF TANK 5 BAR (72.5 PSI) SR80(S/N: 00440-CURRENT)				
4	0310-313	1	ADAPTER,12MFFOR-12MB				
5	0310-329	1	ADAPTER,6MFFOR-6MB				
6	0201-309	3	ADAPTER,FS6400-04-06-0				
7	2045-600	4	ADAPTER FS6802-04-06-NWO				
8	2045-798	1	VALVE LOADER SR80 NO-SLF-LEV (S/N: 00440-CURRENT)				
9	0403-426	4	VALVE RELIEF				
10	0403-425	1	VALVE ANTI CAV				
11	0403-427	1	RELIEF INLET				
12	0403-428	1	FLOW DIVIDER				



Valve Seal Kit
ASV P/N: 0403-424
(4 required per valve)

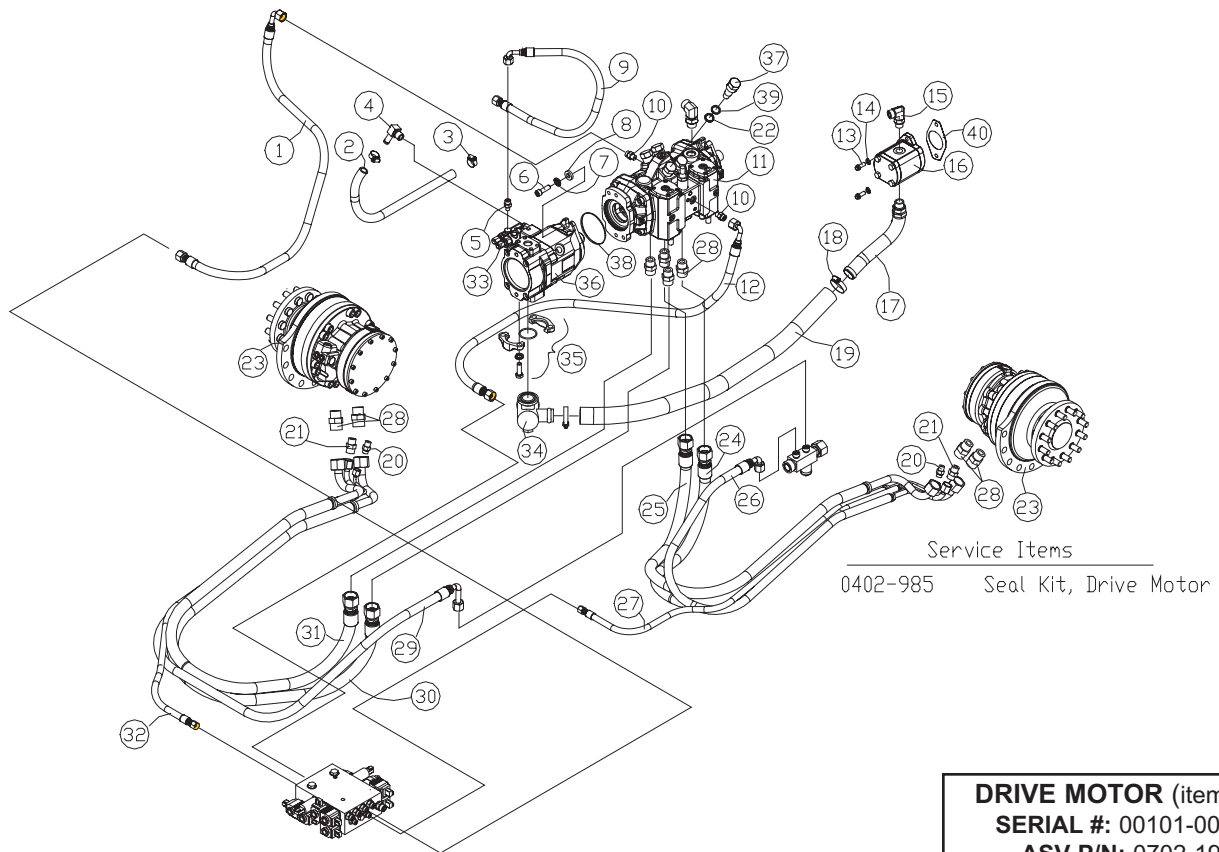
Item	Serial Number	Part Number
3	00101-00297	0310-312
8	00101-00297	2045-107



HYDRAULIC DRIVE/AUXILIARY ASSEMBLY (Serial #: SSA/SSB 00101-Current)

Section 11

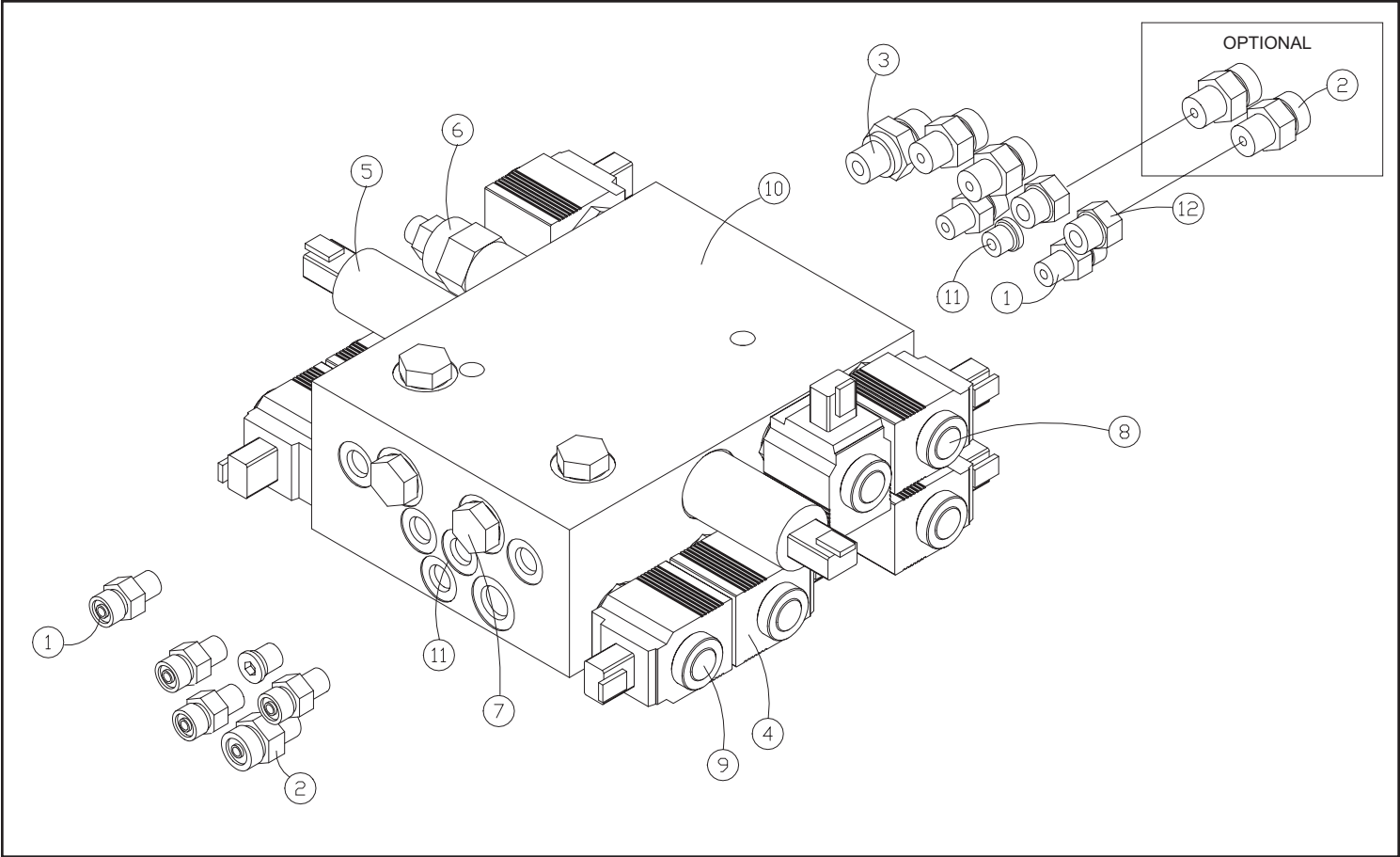
REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-611	1	HOSE PILOT GEN BLOCK PORT P				
2	2045-563	1	HOSE CASE DRAIN AUX PUMP				
3	0301-110	2	CLAMP,HOSE,#8				
4	2045-946	1	ADAPTER 90° 4601-10-10-0				
5	0314-014	1	ADAPTER,6MFFOR-4MB				
6	0201-541	2	CAPSCREW,SOC HEAD,12x1.75x40				
7	8051-332	2	WASHER,SPRING LOCK,1/2,ZN				
8	0304-404	2	WASHER,FLAT,1.125 OD x .5 ID x 1/4,ZN				
9	2045-321	1	HOSE 12MK4 16FL90S 12FFORX 30"				
10	0310-329	2	ADAPTER,6MFFOR-6MB				
11	2045-198	1	PUMP TANDEM				
12	2045-612	1	HOSE PILOT GEN BLOCK PORT P1				
13	2045-458	2	CAPSCREW FERRY M10 x 1.5 x 25MM				
14	0301-781	2	WASHER,SPLIT LOCK,10mm,ZN				
15	0201-668	1	ADAPTER,FF6801-10-10NWO				
16	2045-473	1	PUMP CHARGE GEAR				
17	2045-087	1	FITTING INTAKE CHARGE				
18	0300-687	2	CLAMP,HOSE,1.5,#24				
19	2045-491	1	HOSE INTAKE CHARGE				
20	0201-309	2	ADAPTER,FS6400-04-06-0				
21	0310-345	2	ADAPTER,8MFFOR-8MB				
22	0403-001	4	O-RING VALVE RELIEF				
23	2060-080	2	MOTOR HYD DRIVE				
24	2045-686	1	HOSE DRIVE LEFT FORWARD SR70				
25	2045-687	1	HOSE DRIVE LEFT REVERSE SR70				
26	2045-688	1	HOSE CASE DRAIN LEFT SR70				
27	2045-690	1	HOSE BRAKE LH SR70				
28	0310-313	4	ADAPTER,12MFFOR-12MB				
29	2045-668	1	HOSE CASE DRAIN RH				
30	2045-667	1	HOSE DRIVE RIGHT FORWARD				
31	2045-663	1	HOSE DRIVE RIGHT REVERSE				
32	2045-685	1	HOSE BRAKE RH SR70				
33	2045-759	1	VALVE CONTROL W/ RELIEF				
34	2045-086	1	MANIFOLD INTAKE				
35	2045-474	1	KIT FLANGE SKF-24				
36	2045-215	1	PUMP AUXILIARY LOAD SENSE				
37	0201-876	4	VALVE,RELIEF,5500 PSI				
38	0307-169	1	O-RING,4.0" ID x 4-3/16" OD				
39	0403-002	4	O-RING BACK-UP VALVE RELIEF				
40	0302-322	1	GASKET,PTO				



PILOT GENERATION BLOCK (Serial #: SSA/SSB 00101-Current)

Section 12

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	0201-311	6	ADAPTER,FS6400-04-04-0				
2	0310-329	3	ADAPTER,6MFFOR-6MB				
3	0310-567	1	ADAPTER,8MFFOR-6MB				
4	2045-742	9	VALVE SOLENOID COIL				
5	2045-747	2	VALVE PRESSURE REDUCING PROPORTIONAL				
6	2045-745	1	VALVE PRESSURE REDUCING				
7	2045-746	4	VALVE SHUTTLE				
8	2045-743	1	SPOOL 4-WAY 2-POSITION				
9	2045-744	8	SPOOL 3-WAY 2-POSITION				
10	2045-406	4	BLOCK, PILOT GEN, SR				
11	0307-973	2	PLUG,4MB, SOCKET HEAD PLUG				
12	0304-188	2	PLUG,6 ORING,HH				



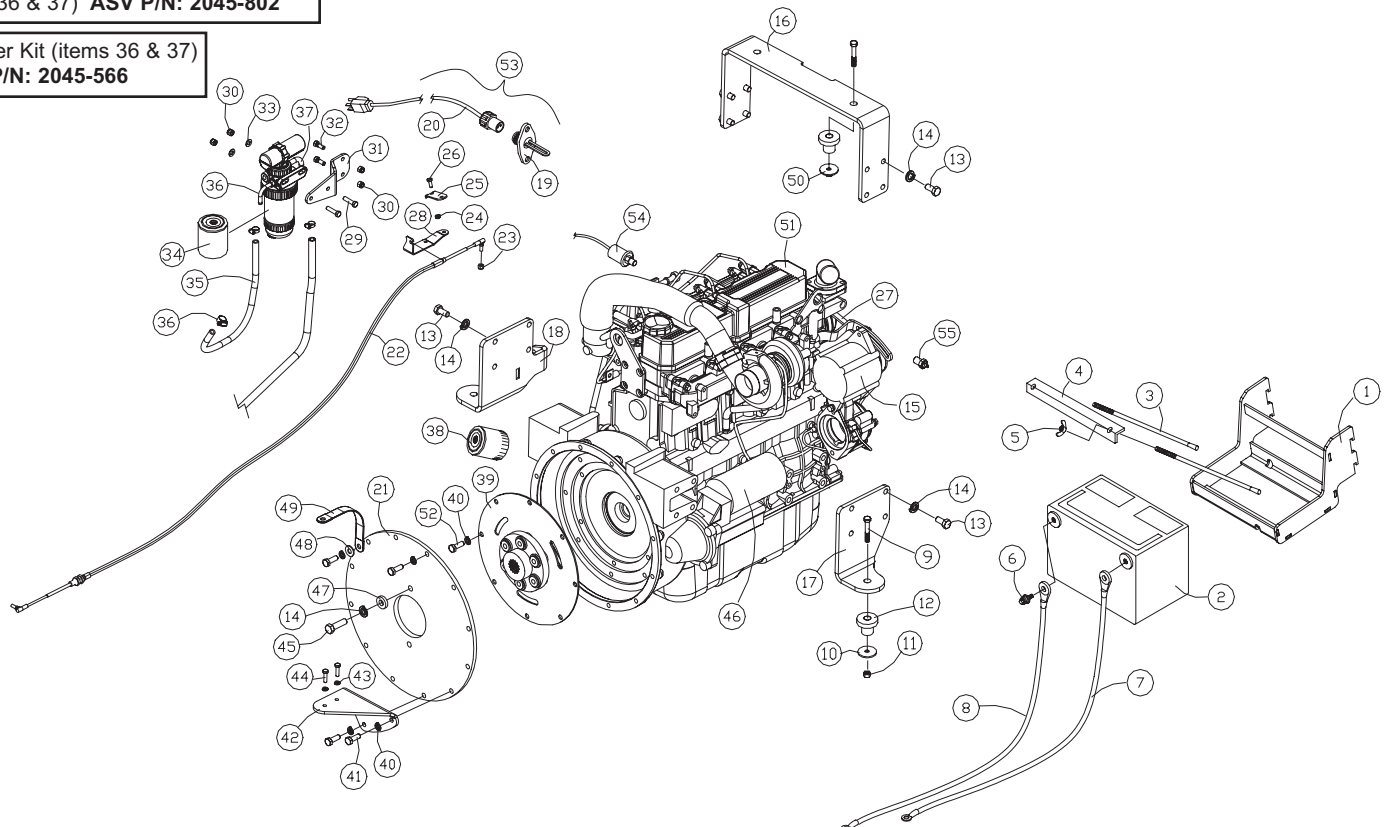
ENGINE ASSEMBLY (Serial #: SSA/SSB 00101-Current)

Section 13

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-139	1	WLMT BOX BATTERY	41	0301-389	20	CAPSCREW,HH,M10 x 1.50 x 30,ZN
2	0200-160	1	BATTERY,50 SERIES	42	2045-348	1	BRKT FILTER CASE DRAIN
3	2045-142	2	HOOK BATTERY	43	8051-212	2	WASHER,SPRING LOCK,1/4,ZN
4	2045-141	2	CLAMP BATTER	44	8102-042	2	CAPSCREW, HH 1/4-20UNC 1" GD8
5	0300-692	2	NUT,WING,1/4-20	45	8102-406	2	CAPSCREW,HH,1/2-13UNCx1.75,GD8
6	0304-335	2	BOLT,BATTERY,SIDEMOUNT	46	2045-749	1	STARTER,SR-70/80
7	2045-489	1	CABLE,BATTERY,GROUND	47	0304-404	2	WASHER,FLAT,1.125 OD x .5 ID x 1/4,ZN
8	2045-490	1	CABLE,BATTERY,POSITIVE	48	8051-282	1	WASHER,SPRING LOCK,7/16,ZN
9	8102-561	4	CAPSCREW,HH,5/8-11UNCx3.00,GD8	49	0300-546	1	CABLE,GROUND,ENGINE
10	0201-409	4	WASHER,MNT,MOTOR	50	0090-042	2	WASHER NUT 5/8-11 TOPLOCK
11	8040-726	4	NUT,HEX,NYLOCK,5/8-11 UNC,ZN	51	2045-401	1	ENGINE,PERKINS,804C-33T,71
12	0201-314	1	MOTOR,MOUNT,RUBBER	52	0303-095	8	CAPSCREW,HH,M10 x 1.5 x 25,ZN
13	0310-523	16	CAPSCREW,HH M12 x 1.75 x 25mm	53	2045-658	1	ASSY,BLOCK HEATER
14	8051-332	18	WASHER,SPRING LOCK,1/2,ZN	54	2045-384	1	SENDING UNIT,OIL PRESSURE
15	2045-750	1	ALTERNATOR,SR-70/80	55	2045-382	1	SENDING UNIT,COOLANT TEMP
16	2045-083	1	BRIDGE MNT MOTOR				
17	2045-091	1	MNT MOTOR LH REAR				
18	2045-220	1	WLMT MNT MOTOR A/C				
19	2045-676	1	HEATER,BLOCK				
20	2045-675	1	CORD, BLOCK HEATER				
21	0304-900	1	MNT,PLATE,PUMP				
22	2045-564	1	CABLE THROTTLE SR				
23	8040-396	1	NUT,HEX,NYLOCK,1/4-28 UNF,ZN				
24	0307-783	1	NUT,HEX,M6x1.0,NYLOCK				
25	2045-437	1	LEVER THROTTLE				
26	0304-465	1	CAPSCREW,HH,M6-1.0x16mm				
27	2045-751	1	BELT,FAN/ALTERNATOR				
28	2045-439	1	WLMT PLATE MNT				
29	8102-225	2	CAPSCREW,HH,3/8-16 UNCx1.5,GD8				
30	8040-486	4	NUT,HEX,NYLOCK,3/8-16 UNC,ZN				
31	2045-227	1	BRKT FILTER FUEL				
32	8102-222	2	CAPSCREW,HH,3/8-16 UNCx1.0,GD8				
33	8050-277	2	WASHER,WROUGHT,3/8,SAE,ZN				
34	2045-218	1	FILTER FUEL				
35	2045-650	1	HOSE FUEL PRESSURE 24"				
36	2045-614	1	ADAPTER 06-05-NWO-90				
37	2045-613	1	ADAPTER 08-05-NWO-90L				
38	2045-752	1	FILTER,ENGINE OIL				
39	2045-247	1	COUPLING FLYWHEEL				
40	0301-781	22	WASHER,SPLIT LOCK,10mm,ZN				

Fuel Pump (complete, does not include items 36 & 37) **ASV P/N: 2045-802**

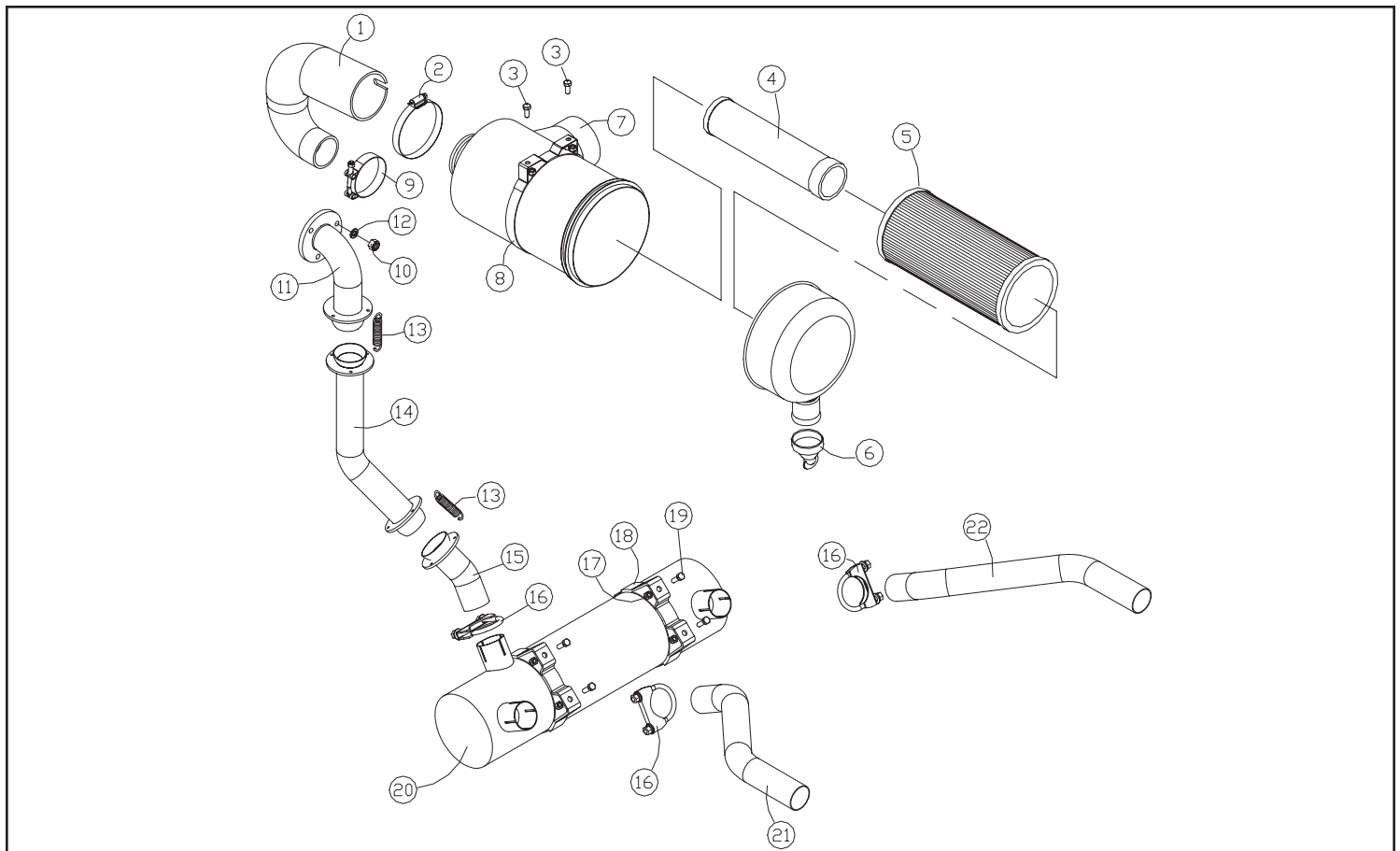
Adapter Kit (items 36 & 37) **ASV P/N: 2045-566**



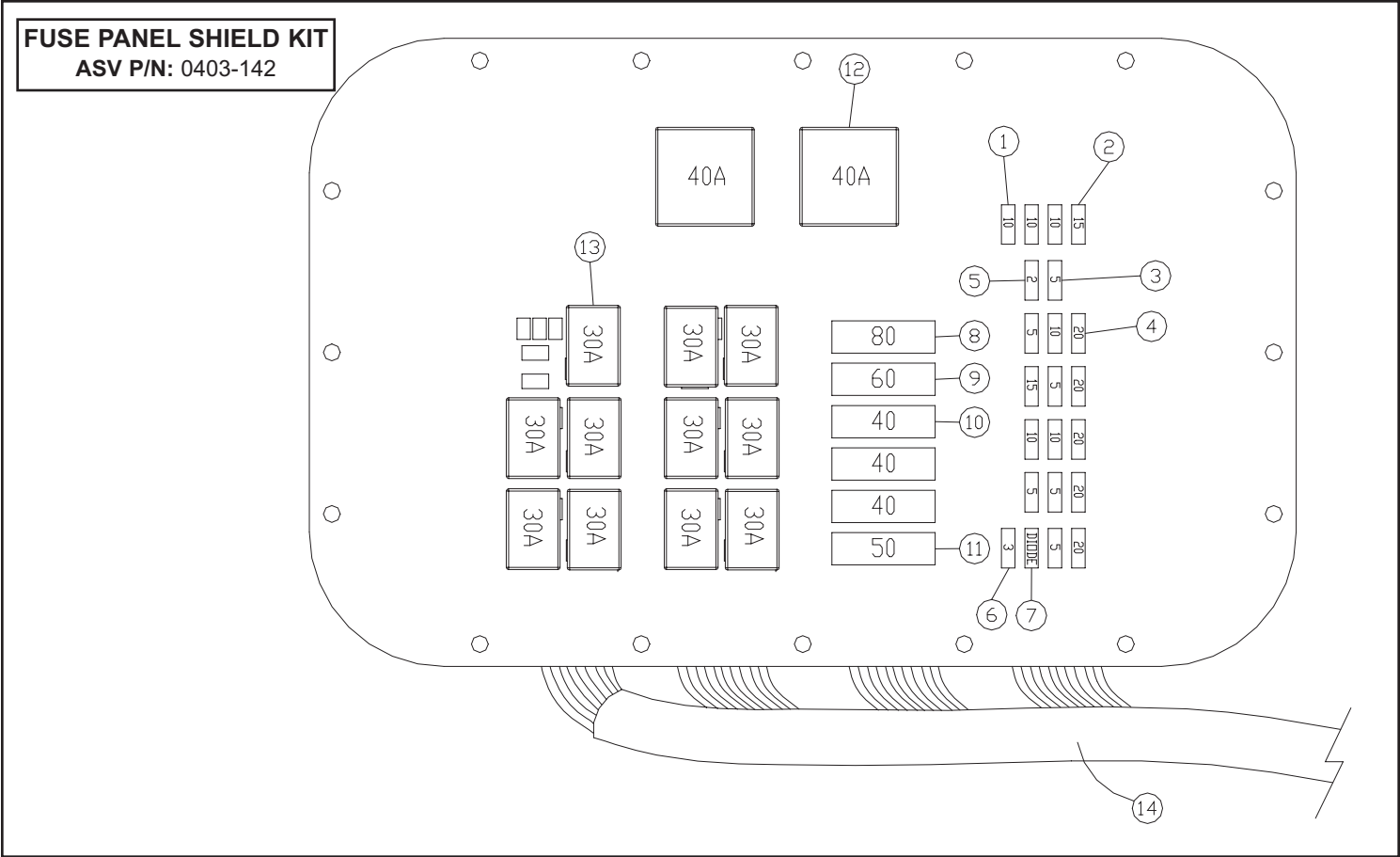
INTAKE/EXHAUST ASSEMBLIES (Serial #: SSA/SSB 00101-Current)

Section 14

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-118	1	TUBE INTAKE ENGINE				
2	2045-558	1	CLAMP HOSE 3.75X4.625				
3	8102-130	2	CAPSCREW,HH 5/16-18x3/4,GR8				
4	0403-004	1	FILTER SAFETY				
5	0403-003	1	FILTER PRIMARY				
6	0201-534	1	VALVE,VACUATOR				
7	2045-248	1	ASSY FILTER AIR				
8	0307-231	1	CLAMP,MOUNT,AIR CLEANER				
9	0310-429	1	CLAMP,T-BOLT,2.75"				
10	0312-051	3	NUT,HEX,M8 x 1.25				
11	2045-193	1	WLMT FLANGE EXHAUST				
12	8051-242	3	WASHER,SPRING LOCK,5/16,ZN				
13	2045-777	6	SPRING,TAIPIPE				
14	2045-154	1	ASSY MID PIPE EXHAUST				
15	2045-153	1	ASSY INLET EXHAUST				
16	0300-263	1	CLAMP,MUFFLER,2"				
17	8040-426	6	NUT,HEX,NYLOCK,5/16-18 UNC,ZN				
18	2045-555	2	BAND MNT MUFFLER				
19	8102-132	4	CAPSCREW,HH,5/16-18UNCx1.0 GD8				
20	2045-052	1	MUFFLER DUAL OUTLET				
21	2045-053	1	PIPE TAIL RH				
22	2045-054	1	PIPE TAIL RH				



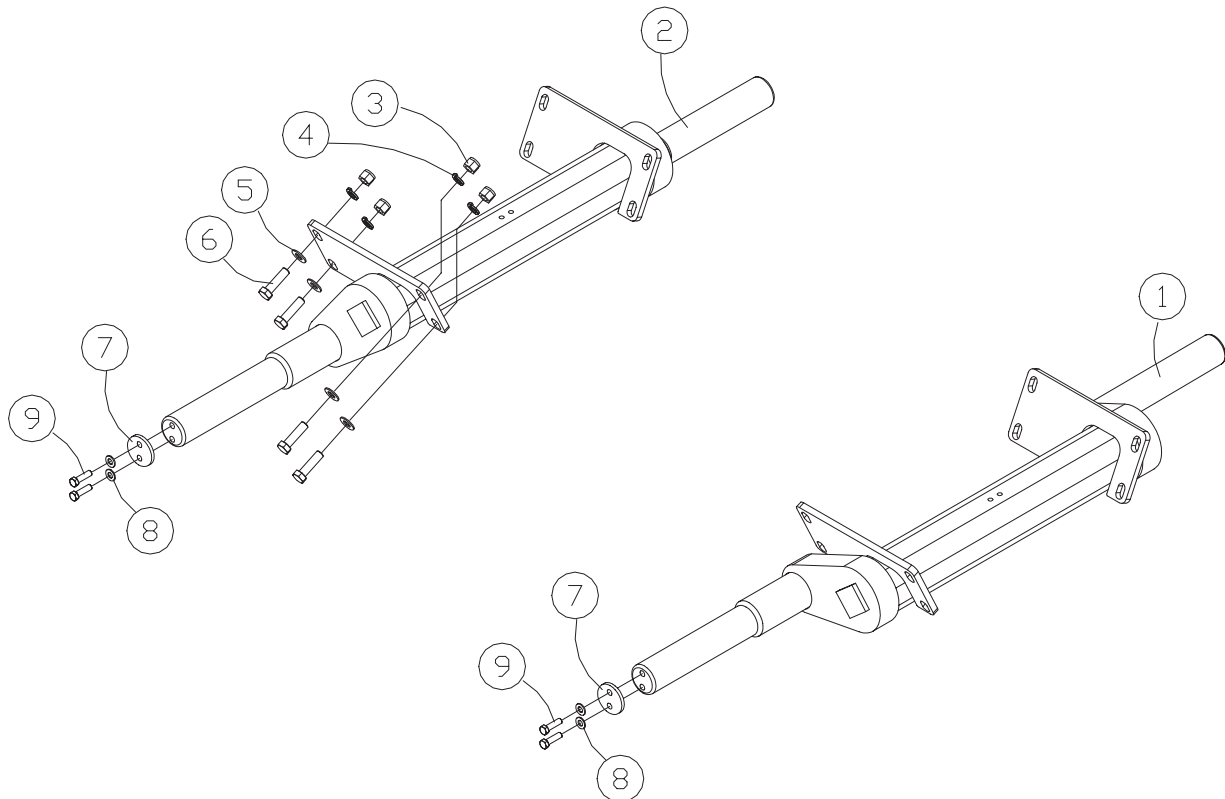
Section 15

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TORSION AXLE ASSEMBLY (Serial #: SSA/SSB 00101-Current)

Section 16

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2035-685	1	AXLE FRONT TAPERED				
2	2035-684	1	AXLE REAR TAPERED				
3	8040-726	16	NUT,HEX,NYLOCK,5/8-11 UNC,ZN				
4	8051-431	16	WASHER,SPRING LOCK,5/8,ZN				
5	8050-407	16	WASHER,5/8 x .120,ZN				
6	8102-588	16	CAPSCREW,HH,5/8-11UNCx2.25,GD8				
7	0201-148	2	RETAINER,AXLE				
8	0201-574	8	WASHER,SPRING, LOCK,12MM				
9	0201-547	4	CAPSCREW,HH,M12 x 1.75 x 55MM				



UNDERCARRIAGE ASSEMBLY, RT (Serial #: SSA/SSB 00101-Current)

Section 17

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2035-307	1	TRACK 15"x201.45"				
2	2035-433	6	WLMT AXLE WHEEL				
3	2035-215	4	BUSHING,SPRING,2.50x2.75x3.00				
4	0304-427	4	FITTING,GREASE,1/8 NPT x 45^				
5	2035-407	1	WLMT RAIL ALPHA LONG				
6	2035-597	4	WASHER WROUGHT .0513 x .886 x 0118 HARD ZN				
7	8102-405	4	CAPSCREW,HH,1/2-13 UNCx1.5,GD8				
8	2035-637	2	PLATE SCRAPER				
9	2035-438	14	ASSY,SEAL,53MM				
10	2035-395	28	BEARING,CONE,NP952605				
11	2035-394	28	BEARING,CUP,NP350068				
12	2035-478	14	SEAL,LIP,SC-1500-2.250-0.250				
13	0702-272	10	HUB,10" MACHINED, FACESEAL				
14	2035-625	10	WHEEL 10" SR-70				
15	0403-169	10	ASSY HUB 10" W/ WHEEL SERVICE PART				
16	2035-518	2	BUSHING FRONT ALPHA C-SERIES				
17	0702-111	14	CAP,WHEEL				
18	2035-595	14	NUT HEX JAM LOCKING 7/8-9 UNC				
19	2035-434	8	WASHER, FLAT, .500"X .880" X. 115", ZN				
20	2035-462	92	BOLT FLANGE 1/2-13 x 1.25"				
21	8050-348	92	WASHER,1/2,SAE,ZN				
22	2035-643	4	WHEEL 15" SR70				
23	2035-479	14	PLUG 1/8" NPT HEX CS				
24	2035-397	14	WLMT, RETAINER, 53MM				
25	0702-346	4	HUB,14" MACHINED, FACESEAL				
26	2035-596	14	O-RING,.0625" X 1.325" X 1.5",NITRILE,-028				
27	0403-167	4	ASSY HUB 15" W/ WHEEL SERVICE PART				
28	2035-646	4	ASSY HUB 15"				
29	0702-115	14	RING,SNAP,INT				
30	2035-399	10	ASSY HUB 10"				

SR-70 Machines (Serial # 101-370) Hub/Wheel Assembly (Item # 15)

Notes:

Early SR machines came equipped with hubs that used 3/8" bolts to secure the wheel to the hub. Newer machines use a 1/2" bolt design.

If an early style hub or wheel is damaged and needs to be replaced, a new (current style) hub assembly must be ordered as a replacement (0403-169). The original assembly is no longer available.

SR-70 Machines

Hub/Wheel Assembly (Item # 27)

Notes:

Early SR machines came equipped with hubs that used 6 bolts to secure the wheel to the hub. Newer machines use an 8 bolt design.

If an early style hub or wheel is damaged and needs to be replaced, a new (current style) hub assembly must be ordered as a replacement (0403-167). The original assembly is no longer available.

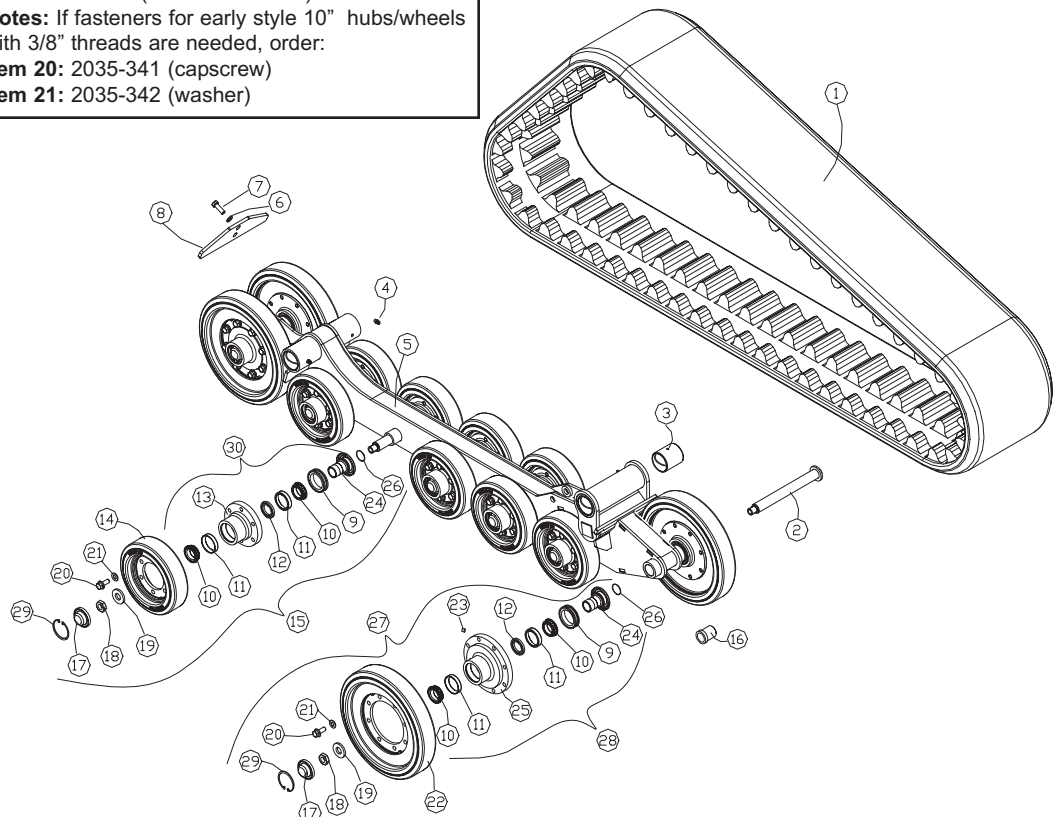
10" Wheel hub w/3/8" fasteners

(Serial # 101-370)

Notes: If fasteners for early style 10" hubs/wheels with 3/8" threads are needed, order:

Item 20: 2035-341 (cap screw)

Item 21: 2035-342 (washer)



UNDERCARRIAGE ASSEMBLY, LT (Serial #: SSA/SSB 00101-Current)

Section 18

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2035-307	1	TRACK 15"x201.45"				
2	2035-433	6	WLMT AXLE WHEEL				
3	2035-215	4	BUSHING,SPRING,2.50x2.75x3.00				
4	0304-427	4	FITTING,GREASE,1/8 NPT x 45^				
5	2035-407	1	WLMT RAIL ALPHA LONG				
6	2035-597	4	WASHER WROUGHT .0513 x .886 x 0118 HARD ZN				
7	8102-405	4	CAPSCREW,HH,1/2-13 UNCx1.5,GD8				
8	2035-637	2	PLATE SCRAPER				
9	2035-438	14	ASSY,SEAL,53MM				
10	2035-395	28	BEARING,CONE,NP952605				
11	2035-394	28	BEARING,CUP,NP350068				
12	2035-478	14	SEAL,LIP,SC-1500-2.250-0.250				
13	0702-272	10	HUB,10" MACHINED, FACESEAL				
14	2035-625	10	WHEEL 10" SR-70				
15	0403-169	10	ASSY HUB 10" W/ WHEEL SERVICE PART				
16	2035-518	2	BUSHING FRONT ALPHA C-SERIES				
17	0702-111	14	CAP,WHEEL				
18	2035-595	14	NUT HEX JAM LOCKING 7/8-9 UNC				
19	2035-434	8	WASHER, FLAT, .500" X .880" X. 115", ZN				
20	2035-462	92	BOLT FLANGE 1/2-13 x 1.25"				
21	8050-348	92	WASHER,1/2,SAE,ZN				
22	2035-643	4	WHEEL 15" SR70				
23	2035-479	14	PLUG 1/8" NPT HEX CS				
24	2035-397	14	WLMT, RETAINER, 53MM				
25	0702-346	4	HUB,14" MACHINED, FACESEAL				
26	2035-596	14	O-RING,.0625" X 1.325" X 1.5",NITRILE,-028				
27	0403-167	4	ASSY HUB 15" W/ WHEEL SERVICE PART				
28	2035-646	4	ASSY HUB 15"				
29	0702-115	14	RING,SNAP,INT				
30	2035-399	10	ASSY HUB 10"				

10" Wheel hub w/3/8" fasteners

(Serial # 101-370)

Notes: If fasteners for early style 10" hubs/wheels with 3/8" threads are needed, order:

Item 20: 2035-341 (capscrew)

Item 21: 2035-342 (washer)

SR-70 Machines (Serial # 101-370) Hub/Wheel Assembly (Item # 15)

Notes:

Early SR machines came equipped with hubs that used 3/8" bolts to secure the wheel to the hub. Newer machines use a 1/2" bolt design.

If an early style hub or wheel is damaged and needs to be replaced, a new (current style) hub assembly must be ordered as a replacement (0403-169). The original assembly is no longer available.

SR-70 Machines

Hub/Wheel Assembly (Item # 27)

Notes:

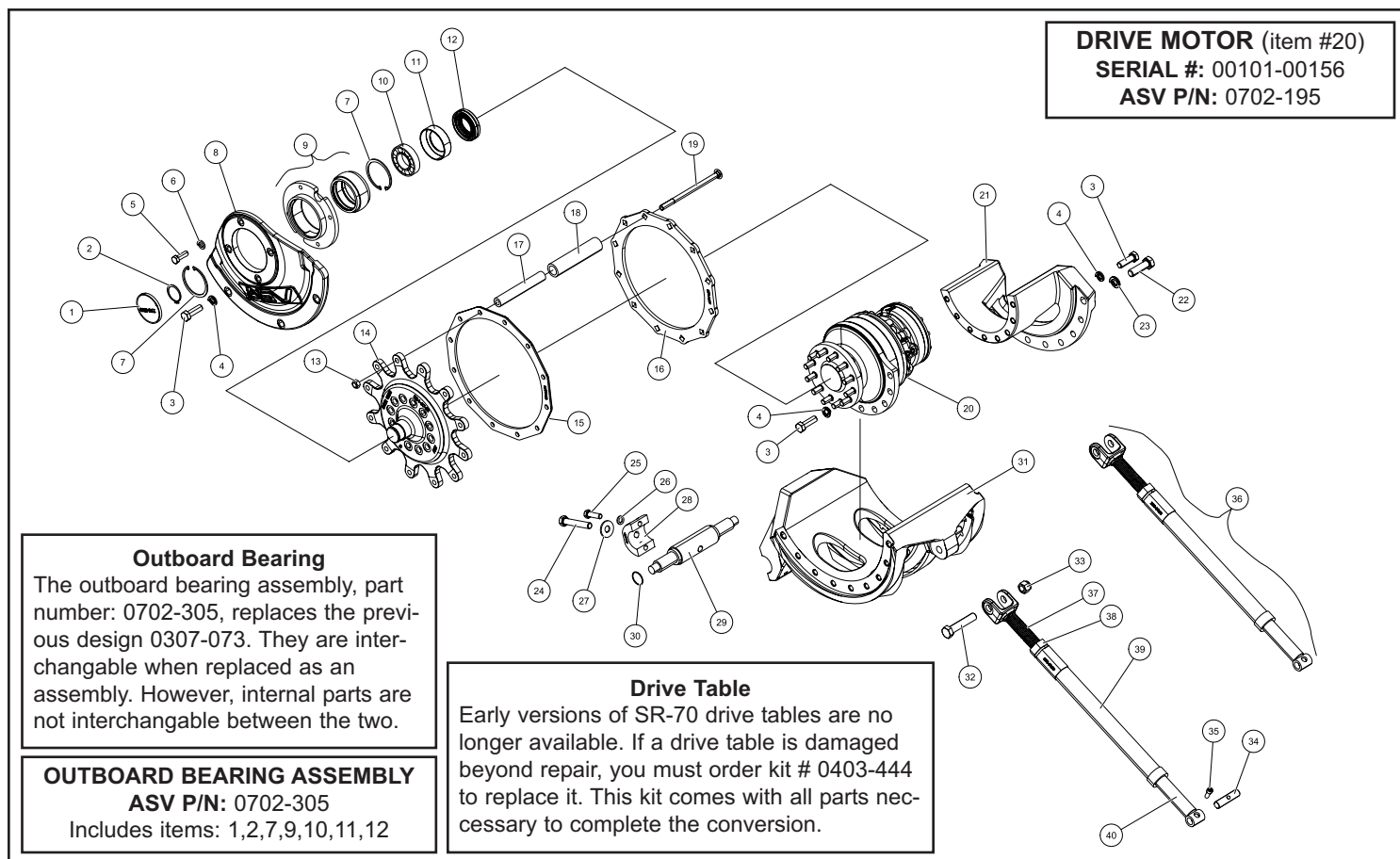
Early SR machines came equipped with hubs that used 6 bolts to secure the wheel to the hub. Newer machines use an 8 bolt design.

If an early style hub or wheel is damaged and needs to be replaced, a new (current style) hub assembly must be ordered as a replacement (0403-167). The original assembly is no longer available.

DRIVE TABLE ASSEMBLY, RT (Serial #: SSA/SSB 00101-Current)

Section 19

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	0702-294	1	END CAP 3.346 x .295				
2	0700-145	1	RING,SNAP,EXT,45mm				
3	8102-587	18	CAPSCREW,HH 5/8-11UNCx 2.0 GD8				
4	8051-431	18	WASHER,SPRING LOCK,5/8,ZN				
5	8102-405	4	CAPSCREW,HH,1/2-13 UNCx1.5,GD8				
6	8051-332	4	WASHER,SPRING LOCK,1/2,ZN				
7	0700-144	2	RING,SNAP,INT,85mm				
8	2035-592	1	PLATE BEARING MACHINED				
9	0702-291	1	ASSY HOUSING BEARING				
10	0702-324	1	BEARING (6209)				
11	0702-295	1	RETAINER SEAL				
12	2035-134	1	SEAL 1.975 x 3.370 x .763				
13	0700-124	12	NUT,TOPLOCK,1/2-13UNC,ZN,GD8				
14	0702-230	1	SPROCKET,CAST,MACHINED				
15	2035-614	1	RING SPROCKET SR70				
16	2035-120	1	RING,SPROCKET,BONFIG				
17	2045-409	12	TUBE INNER				
18	2045-410	12	TUBE OUTER				
19	2035-555	12	BOLT CARRIAGE 1/2-13 UNC x 8.5"				
20	2060-080	1	MOTOR,DRIVE 820 CC				
21	2035-455	1	MOUNT MACHINE REXROTH				
22	8102-679	2	CAPSCREW,HH,3/4-10UNCx2.50,GD8				
23	8051-440	2	WASHER,SPRING LOCK,3/4,ZN				
24	0090-026	1	CAPSCREW HH 5/8-11 x 3.75				
25	8102-406	2	CAPSCREW,HH,1/2-13UNCx1.75,GD8				
26	2035-597	2	WASHER WROUGHT .0513 x .886 x 0118 HARD				
27	8050-406	1	WASHER,WROUGHT,5/8,STD,ZN				
28	2035-062	1	CAP,AXLE				
29	2035-439	1	AXLE REAR ALPHA LONG				
30	2035-596	14	O-RING 1/16 x 1.375 x 1.5 NITRILE, -028				
31	2035-590	1	TABLE MACHINE REXROTH				
32	0304-408	1	CAPSCREW,HH,3/4-10UNC3.75,GD8,				
33	8040-786	1	NUT,HEX,NYLOCK,3/4-10 UNC,ZN				
34	2035-308	1	PIN,TENSIONER,THREADED				
35	2035-471	1	CAPSCREW SOC HD 3/8-16 x 1				
36	2035-142	1	TURNBUCKLE,LIGHT				
37	2035-448	1	CLEVIS END TENSIONER MACHINED				
38	0304-077	1	NUT,HEX,JAM,1 1/4 - 7,RH				
39	2035-382	1	WLMT TENSIONER CENTER HEX				
40	2035-310	1	WLMT,TENSIONER END,W/HOLE				

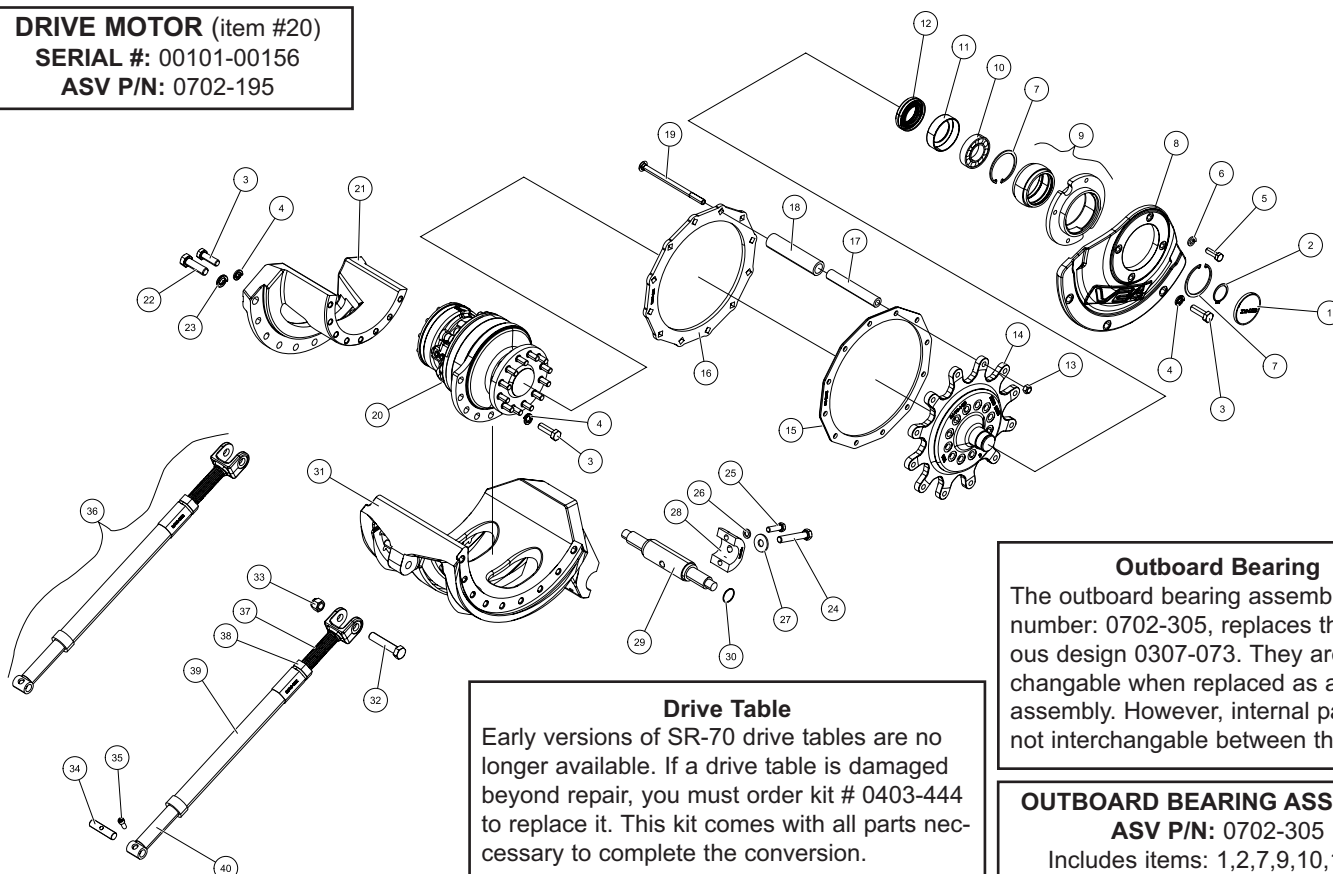


DRIVE TABLE ASSEMBLY, LT (Serial #: SSA/SSB 00101-Current)

Section 20

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	0702-294	1	END CAP 3.346 x .295				
2	0700-145	1	RING,SNAP,EXT,45mm				
3	8102-587	18	CAPSCREW,HH 5/8-11UNCx 2.0 GD8				
4	8051-431	18	WASHER,SPRING LOCK,5/8,ZN				
5	8102-405	4	CAPSCREW,HH,1/2-13 UNCx1.5,GD8				
6	8051-332	4	WASHER,SPRING LOCK,1/2,ZN				
7	0700-144	2	RING,SNAP,INT,85mm				
8	2035-592	1	PLATE BEARING MACHINED				
9	0702-291	1	ASSY HOUSING BEARING				
10	0702-324	1	BEARING (6209)				
11	0702-295	1	RETAINER SEAL				
12	2035-134	1	SEAL 1.975 x 3.370 x .763				
13	0700-124	12	NUT,TOPLOCK,1/2-13UNC,ZN,GD8				
14	0702-230	1	SPROCKET,CAST,MACHINED				
15	2035-614	1	RING SPROCKET SR70				
16	2035-120	1	RING,SPROCKET,BONFIG				
17	2045-409	12	TUBE INNER				
18	2045-410	12	TUBE OUTER				
19	2035-555	12	BOLT CARRIAGE 1/2-13 UNC x 8.5"				
20	2060-080	1	MOTOR,DRIVE 820 CC				
21	2035-455	1	MOUNT MACHINE REXROTH				
22	8102-679	2	CAPSCREW,HH,3/4-10UNCx2.50,GD8				
23	8051-440	2	WASHER,SPRING LOCK,3/4,ZN				
24	0090-026	1	CAPSCREW HH 5/8-11 x 3.75				
25	8102-406	2	CAPSCREW,HH,1/2-13UNCx1.75,GD8				
26	2035-597	2	WASHER WROUGHT .0513 x .886 x 0118 HARD				
27	8050-406	1	WASHER,WROUGHT,5/8,STD,ZN				
28	2035-062	1	CAP,AXLE				
29	2035-439	1	AXLE REAR ALPHA LONG				
30	2035-596	14	O-RING 1/16 x 1.375 x 1.5 NITRILE, -.028				
31	2035-590	1	TABLE MACHINE REXROTH				
32	0304-408	1	CAPSCREW,HH,3/4-10UNC3.75,GD8,				
33	8040-786	1	NUT,HEX,NYLOCK,3/4-10 UNC,ZN				
34	2035-308	1	PIN,TENSIONER,THREADED				
35	2035-471	1	CAPSCREW SOC HD 3/8-16 x 1				
36	2035-142	1	TURNBUCKLE,LIGHT				
37	2035-448	1	CLEVIS END TENSIONER MACHINED				
38	0304-077	1	NUT,HEX,JAM,1 1/4 - 7,RH				
39	2035-382	1	WLMT TENSIONER CENTER HEX				
40	2035-310	1	WLMT,TENSIONER END,W/HOLE				

DRIVE MOTOR (item #20)
SERIAL #: 00101-00156
ASV P/N: 0702-195



Drive Table

Early versions of SR-70 drive tables are no longer available. If a drive table is damaged beyond repair, you must order kit # 0403-444 to replace it. This kit comes with all parts necessary to complete the conversion.

Outboard Bearing

The outboard bearing assembly, part number: 0702-305, replaces the previous design 0307-073. They are interchangeable when replaced as an assembly. However, internal parts are not interchangeable between the two.

OUTBOARD BEARING ASSEMBLY

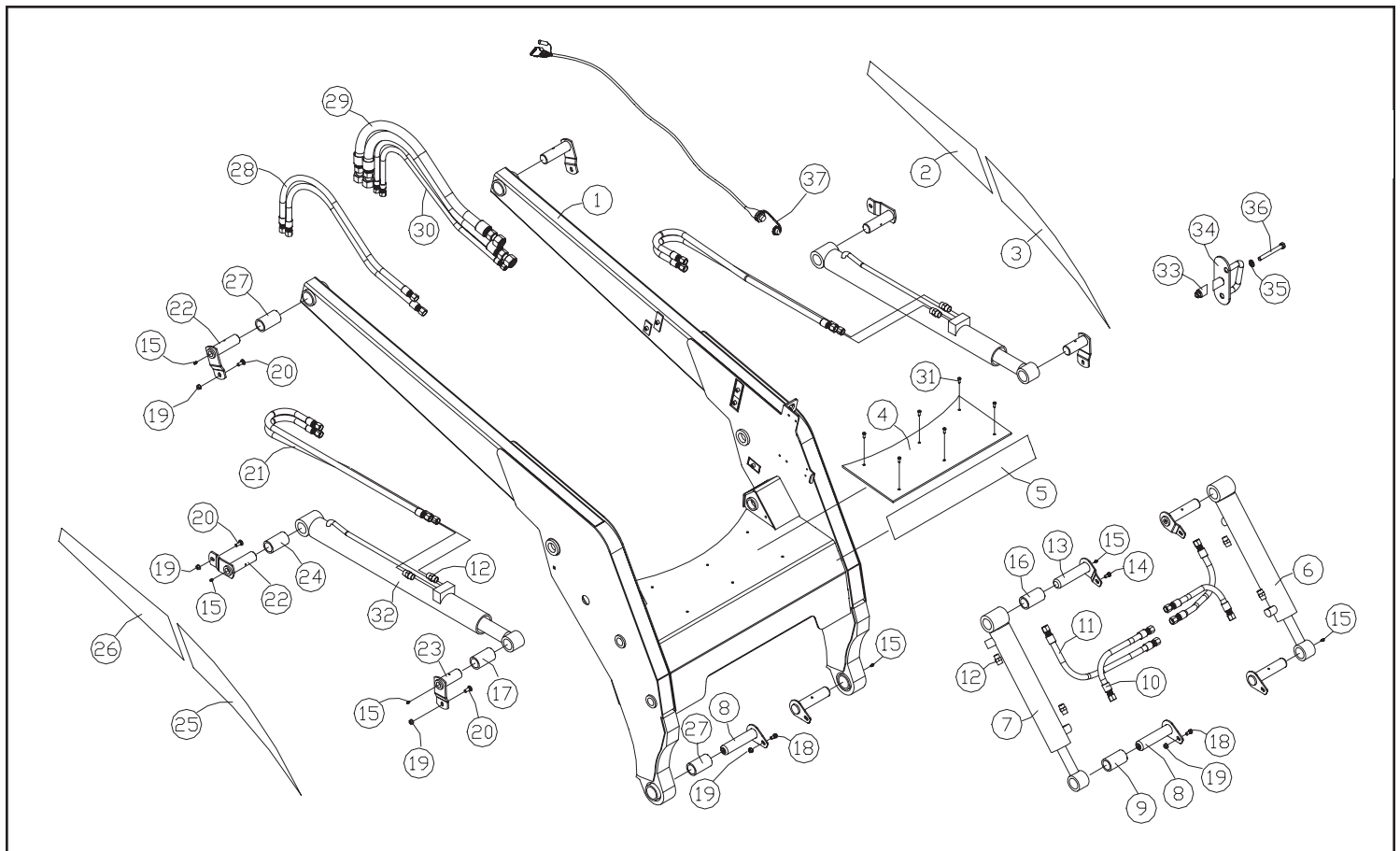
ASV P/N: 0702-305

Includes items: 1,2,7,9,10,11,12

LIFT ARM ASSEMBLY (Serial #: SSA/SSB 00101-Current)

Section 21

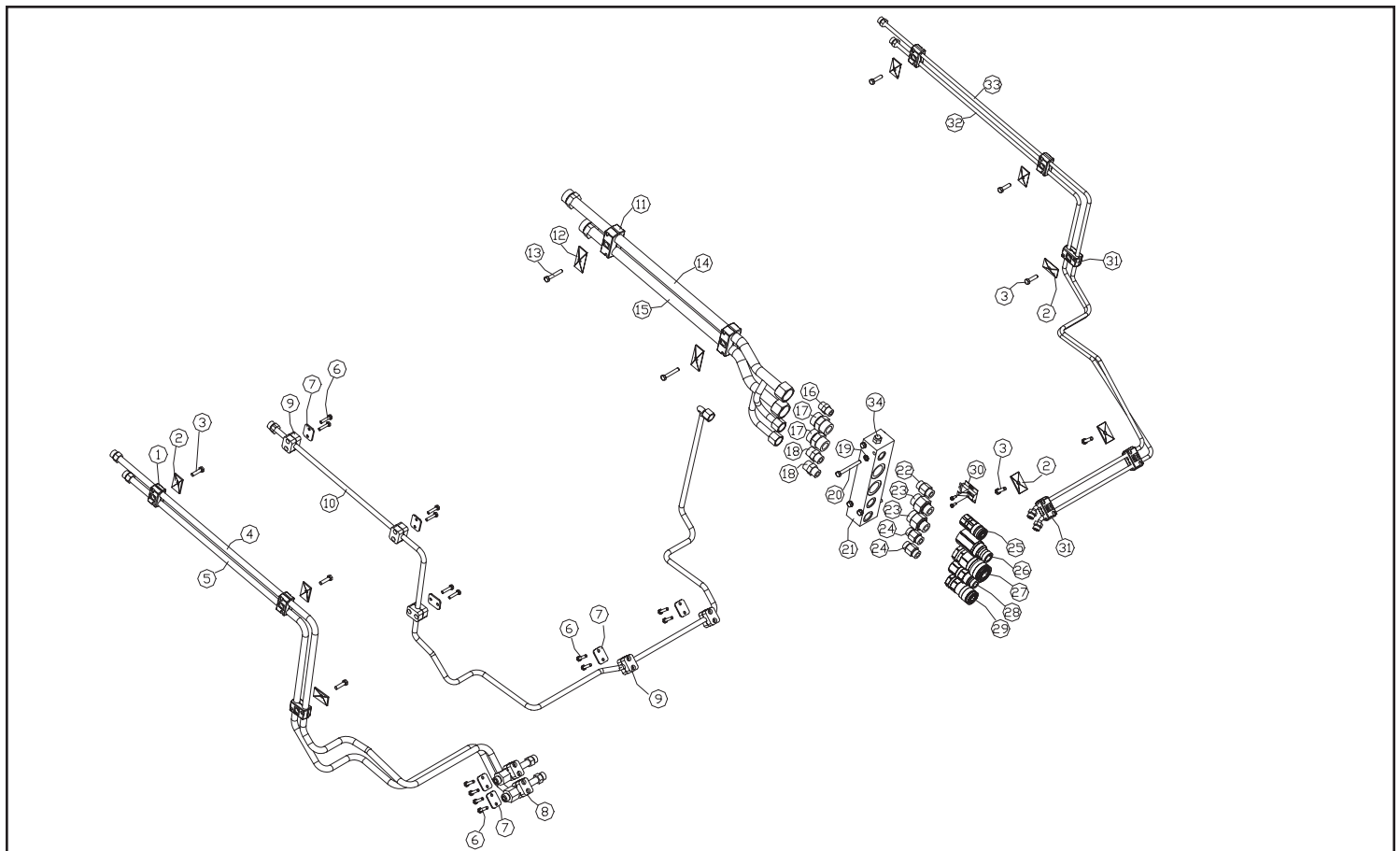
REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-002-yel	1	WLMT LOADER SR80				
2	2045-294	1	DECAL,LOADER,LR				
3	2045-295	1	DECAL,LOADER,LF				
4	2045-272	1	PAD STEP				
5	2045-296	1	DECAL LIFT ARM CROSSMEMBER				
6	0201-968	1	CYLINDER,BUCKET,LH				
7	0201-969	1	CYLINDER,BUCKET,RH				
8	0201-852	4	WLMT,PIN,6.00"				
9	0003-053	2	BUSHING,CYLINDER,BUCKET,ROD END 1.75 x 1.5 x 2				
10	0201-489	2	HOSE,8M4K-8FFORX-8FFORX-17.5"				
11	0201-488	2	HOSE,8M4K-8FFORX-8FFORX-23.5"				
12	0310-345	8	ADAPTER,8MFFOR--8MB				
13	0201-022	2	WLMT,PIN				
14	8102-220	4	CAPSCREW,HH,3/8-16x0.75",GD8				
15	0300-607	10	ZERK, GREASE, 1/4-28				
16	0003-052	2	BUSHING,CYLINDER,BUCKET,BASE END 1.75 x 1.5 x 3.25				
17	0003-056	2	BUSHING CYLINDER BOOM ROD END 1.75 x 1.5 x 2.25				
18	8102-224	4	CAPSCREW,HH,3/8-16UNCx1.25,GD8				
19	0314-269	10	NUT,FLANGE,TOPLK,3/8-16UNC,GDG				
20	8011-222	6	BOLT,CARRIAGE,3/8-16 UNCx1.0,Z				
21	2045-557	4	HOSE LOADER BOOM				
22	2045-258	4	WLMT PIN TOWER				
23	2045-260	2	WLMT PIN BOOM				
24	0003-054	2	BUSHING,CYLINDER,BOOM,BASE END 1.75 x 1.5 x 3.375				
25	2045-293	1	DECAL,LOADER,RF				
26	2045-292	1	DECAL,LOADER,RR				
27	0201-233	4	BUSHING,1.50IDx2.00ODx3.00L				
28	2045-497	2	HOSE 8M4K 40.5"				
29	2045-494	2	HOSE 16G5K 42.5"				
30	2045-495	2	HOSE,6M4K,38.5"				
31	8102-127	6	CAPSCREW, HH,5/16-18 UNCx 1/2				
32	2045-195	2	CYLINDER BOOM				
33	0402-906	1	WLMT WEDGE				
34	0402-902	1	WLMT HOOP HOSE				
35	8051-332	1	WASHER,SPRING LOCK,1/2,ZN				
36	8102-415	1	CAPSCREW,HH,1/2-13 UNCx4.5,GD8				
37	0201-770	1	CAP,W/CHAIN				



LIFT ARM TUBES AND FITTINGS (Serial #: SSA/SSB 00101-Current)

Section 22

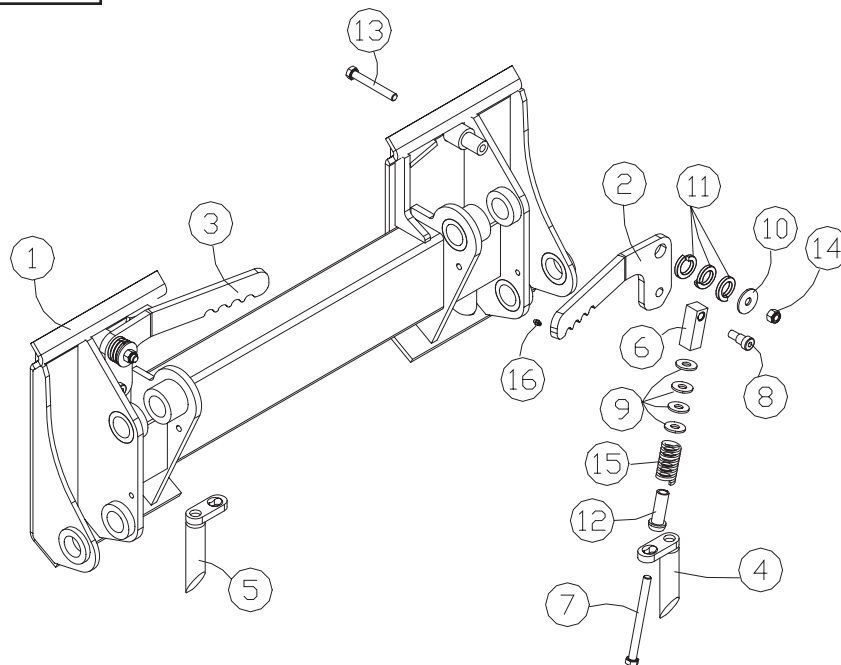
REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	0310-831	3	CLAMP, SET, T2062-PP				
2	0310-584	8	PLATE, COVER TCP-T2				
3	8102-134	8	CAPSCREW, HH, 5/16-18UNCx1.25GD8				
4	2030-009	1	TUBE, BUCKET, UPPER				
5	2030-010	1	TUBE, BUCKET, LOWER				
6	8102-044	14	CAPSCREW, HH, 1/4-20UNCx1.25, GD8				
7	0201-224	7	COVER, CLAMP, COP-2				
8	0201-223	2	CLAMP, SET, 2062-PP				
9	0201-402	5	CLAMP, SET, 2050-PP				
10	2045-179	1	TUBE CASE DRAIN QD				
11	0201-226	2	CLAMP, SET, T4100-PP				
12	0201-227	2	CLAMP, COVER, TCP-T4				
13	8102-137	2	CAPSCREW, HH, 5/16-18UNCx2.0 GD8				
14	2045-210	1	TUBE AUX UPPER				
15	2045-211	1	TUBE AUX LOWER				
16	0310-345	1	ADAPTER, 8MFFOR-8MB				
17	0310-312	2	ADAPTER, 16MFFOR-16MB				
18	0310-318	2	ADAPTER, 10MFFOR-10MB				
19	8051-242	4	WASHER, SPRING LOCK, 5/16, ZN				
20	8102-141	4	CAPSCREW, HH, 5/16-18UNCx3.0, GD8				
21	0201-061	1	MANIFOLD, QD				
22	0201-602	1	ADAPTER, O-RING, HEX NIPPLE, 8-8				
23	0201-603	2	ADAPTER, O-RING, HEX NIPPLE, 16-1				
24	0201-601	2	ADAPTER, O-RING, HEX NIPPLE, 10-1				
25	0310-078	1	COUPLER, QUICK, FF, FEMALE, 3/4-16				
26	0314-143	1	COUPLER, QUICK, FF, MALE, 1-1/16-1				
27	0314-142	1	COUPLER, QUICK, FF, FEMALE, 1-1/16				
28	0310-077	1	COUPLER, QUICK, FF, MALE, 7/8-14UN				
29	0310-076	1	COUPLER, QUICK, FF, FEMALE, 7/8-14				
30	2045-451	1	SWITCH, COUPLER, COVER				
31	0201-225	5	CLAMP, SET, T2038-PP				
32	2045-181	1	TUBE QUICK ATTACH LOWER				
33	2045-180	1	TUBE QUICK ATTACH UPPERS				
34	0201-838	1	SPOOL, VALVE, QD BLOCK				



REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-359	1	WLMT,QUICK-ATTACH,MANUAL				
2	2045-761	1	HANDLE,QA,LH				
3	2045-762	1	HANDLE,QA,RH				
4	2045-242	1	WLMT PIN RH				
5	2045-243	1	WLMT PIN LH				
6	2045-245	2	BLOCK LATCH				
7	8102-418	2	CAPSCREW,HH,1/2-13UNCx 6.0,GD8				
8	0090-002	2	BOLT,SHOULDER,5/8"x.625" GD 8				
9	8050-347	8	WASHER,WROUGHT,1/2,STD,ZN				
10	2015-018	2	WASHER,FENDER,1.75x0.53x0.125				
11	8051-620	6	WASHER,SPRING LOCK,1.0,ZN				
12	0400-621	2	SPOOL,PIVOT				
13	0304-799	2	CAPSCREW,HH,1/2-13UNCx3.75,GD8				
14	8040-606	2	NUT,HEX,NYLOCK,1/2-13 UNC,ZN				
15	0400-651	2	SPRING,COMPRESSION				
16	0300-607	2	ZERK,GREASE,1/4-28				

Manual Q/A Assembly

ASV P/N: 2045-457



HYDRAULIC QUICK ATTACH (OPTIONAL) (Serial #: SSA/SSB 00101-Current)

Section 24

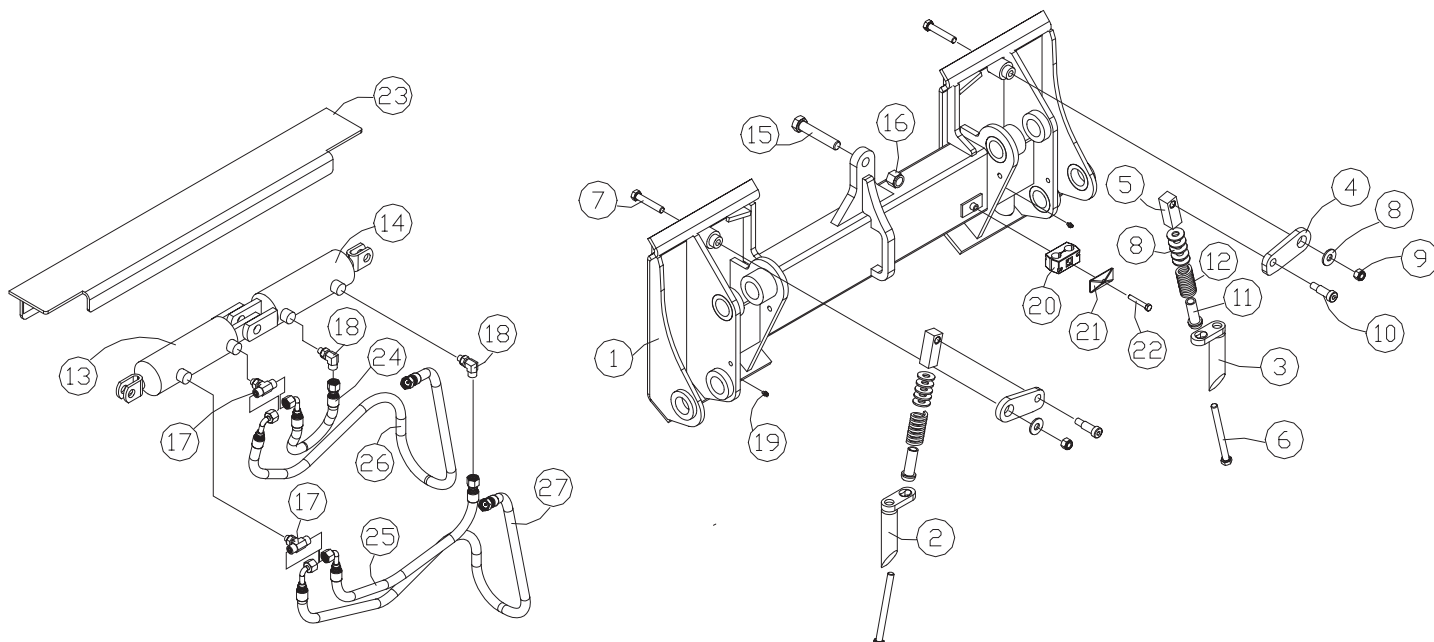
REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-235	1	WLMT QUICK-ATTACH HYD				
2	2045-243	1	WLMT PIN LH				
3	2045-242	1	WLMT PIN RH				
4	2045-246	2	LATCH QA				
5	2045-245	2	BLOCK LATCH				
6	8102-418	2	CAPSCREW,HH,1/2-13UNCx 6.0,GD8				
7	8102-410	2	CAPSCREW,HH 1/2-13UNCx2.75 GD8				
8	8050-347	12	WASHER,WROUGHT,1/2,STD,ZN				
9	8040-606	2	NUT,HEX,NYLOCK,1/2-13 UNC,ZN				
10	0090-001	2	BOLT,SHOULDER,5/8"x1.25" GD 8				
11	0400-621	2	SPOOL,PIVOT				
12	0400-651	2	SPRING,COMPRESSION				
13	0201-971	1	CYLINDER,QA,LH				
14	0201-970	1	CYLINDER,QA,RH				
15	8102-684	1	CAPSCREW,HH3/4-10 UNC 4" GD8,Z				
16	8040-786	1	NUT,HEX,NYLOCK,3/4-10 UNC,ZN				
17	0201-542	2	ADAPTER,TEE,6FS-6FS-6NWO				
18	0310-328	2	ADAPTER,6MFFOR-6MB-90				
19	0300-607	2	ZERK,GREASE,1/4-28				
20	0310-733	1	INSERT,CLAMP,TWIN.75" T3075-PP				
21	0310-828	1	COVER, CLAMP, 3/4" TCP-T3				
22	8102-137	1	CAPSCREW,HH,5/16-18UNCx2.0 GD8				
23	0201-637	1	WLMT,GUARD,QA				
24	0201-545	1	HOSE,6M4K-6FFORX-6FFORX90S-14.				
25	0201-544	1	HOSE,6M4K-6FFORX-6FFORX90S-25.				
26	0201-566	1	HOSE,6M4K-6FFORX90S-6FFORX-49.				
27	0201-565	1	HOSE,6M4K-6FFORX90S-6FFORX-53.				

Hyd. Q/A Assembly

ASV P/N: 2045-456

Q/A locking cylinder seal kit

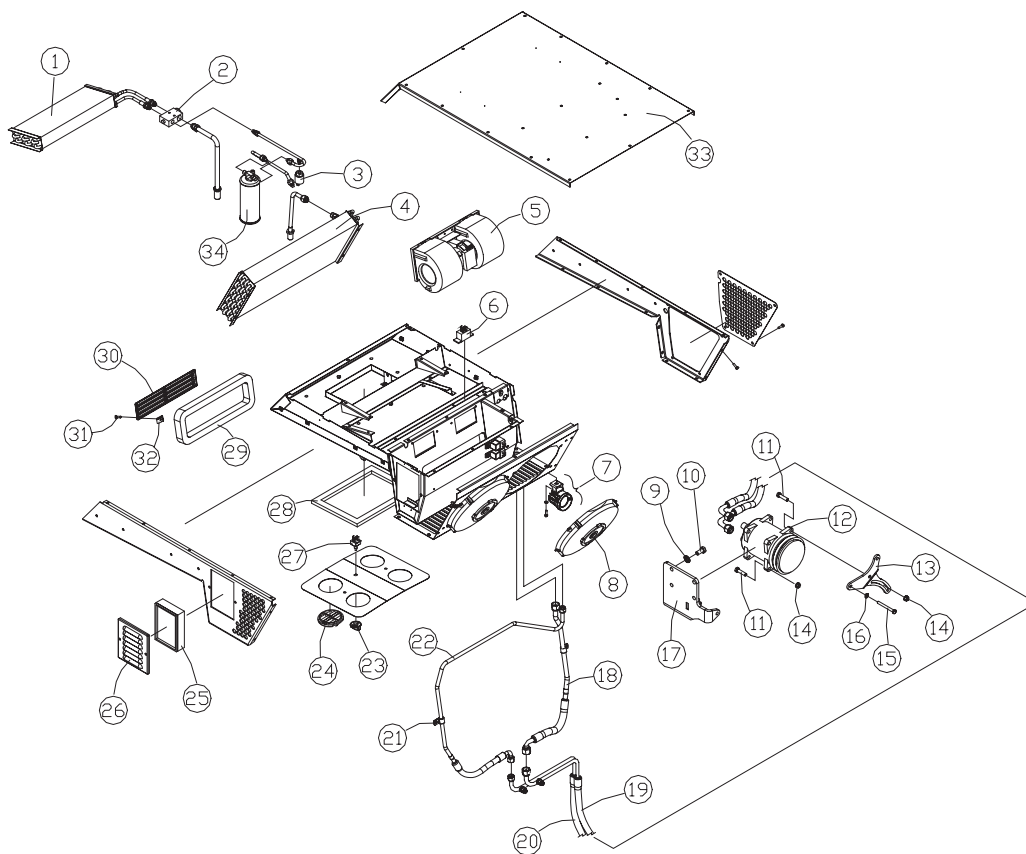
ASV P/N: 0003-063



AIR CONDITIONING ASSEMBLY (OPTIONAL) (Serial #: SSA/SSB 00101-Current)

Section 25

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-887	1	EVAPORATOR				
2	2045-888	1	VALVE EXPANSION				
3	2045-889	1	SWITCH PRESSURE LOW				
4	2045-890	1	CONDENSOR				
5	2045-886	1	MOTOR BLOWER				
6	2045-897	1	SWITCH COLD				
7	2045-733	2	ASSY LIGHT SINGLE				
8	2045-911	2	ASSY MOTOR FAN				
9	8051-332	4	WASHER, SPRING LOCK, 1/2, ZN				
10	0310-523	4	CAPSCREW, HH M12 x 1.75 x 25mm				
11	8102-225	2	CAPSCREW, HH, 3/8-16 UNC x 1.5, GD8				
12	0782-038	1	COMPRESSOR, AC, RC				
13	2045-221	1	BRKT SLOT A/C				
14	2035-344	2	NUT, 3/8-16, UNC, WHIZLOCK, GD8				
15	0090-040	1	CAPSCREW HH M8 x 1.25 x 75MM GD8.8				
16	8051-242	1	WASHER, SPRING LOCK, 5/16, ZN				
17	2045-220	1	WLMT MNT MOTOR A/C				
18	2045-643	1	ASSY LINE A/C RH CAB				
19	2045-645	1	ASSY LINE A/C REAR				
20	2045-644	1	ASSY LINE A/C FRONT				
21	0310-465	2	CLAMP, WIRE, 5/8				
22	2045-642	1	ASSY LINE A/C LH CAB				
23	2045-896	1	KNOB CONTROL				
24	2045-895	4	LOUVER				
25	2045-894	1	FILTER FRESH AIR				
26	2045-893	1	COVER LOUVERED FRESH AIR				
27	2045-899	1	SWITCH 3 SPEED				
28	2045-900	1	GASKET OUTLET CAB				
29	2045-892	1	GASKET RECIRCULATION CAB				
30	2045-628	1	VENT RETURN AC				
31	0090-051	4	SCREW TH PH #8 x .75, SS				
32	0090-050	4	NUT SPEED #8				
33	2045-898	1	COVER A/C				
34	2045-891	1	DRYER RECEIVER				



CAB HEATER ASSEMBLY (OPTIONAL) (Serial #: SSA/SSB 00101-Current)

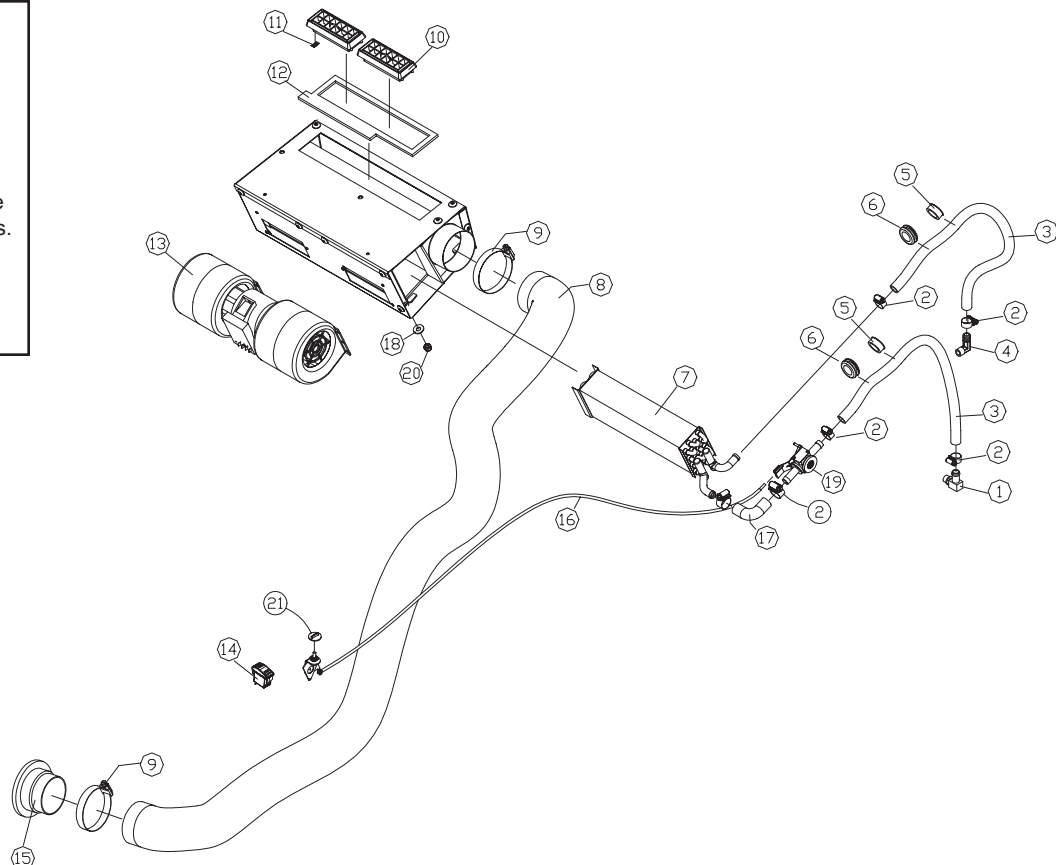
Section 26

REF. NO.	PART NUMBER	QTY.	DESCRIPTION	REF. NO.	PART NUMBER	QTY.	DESCRIPTION
1	2045-598	1	ADAPTER M16 x 1.5 BARB 90°				
2	0301-110	6	CLAMP,HOSE,#8				
3	0304-554	2	HOSE,HEATER,5/8,38"				
4	0304-670	1	ADAPTER,5/8BARB-3/8MPT-90°				
5	2045-509	2	BUSHING HOLE 1.375"				
6	2045-748	2	GROMMET 1 3/8" HOLE				
7	2045-904	1	CORE HEATER				
8	2045-906	1	HOSE,HEATER DUCT, 3"				
9	0308-185	2	CLAMP,HOSE,#48				
10	2045-901	2	LOUVER				
11	0090-047	8	NUT PUSH RETAINING				
12	2045-902	1	GASKET PLENUM				
13	2045-903	1	BLOWER				
14	0310-128	1	SWITCH,HEATER				
15	2045-907	1	LOUVER				
16	2045-627	1	CONTROL CONVERTER				
17	2045-909	1	ELBOW HEATER HOSE				
18	8050-222	4	WASHER,WROUGHT,1/4,STD,ZN				
19	2045-910	1	VALVE,CONTROL,COOLANT				
20	8040-366	4	NUT,HEX,NYLOCK,1/4-20 UNC,ZN				
21	2045-896	1	KNOB CONTROL				

MP-1 Heater Cable

Notes:

MP-1 equipped machines come with a heater cable (item 16) that opens the valve (item 19) by turning the heater control knob clockwise. This is opposite from the MP-2 style cables. If a heater cable needs to be replaced on an MP-1 machine, you must order ASV P/N: 2046-019.



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